



INTEGRAL BRIDGE USING CUSTOMIZED UHPC GIRDER SECTION

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Agenda



01 A Brief Introduction to Dura Technology S/B

- Introduction to Dura Technology S/B
- Application of UHPC in Bridges
- Advantages of UHPC

02 Modelling Sequence in Midas

- Define UHPC Material Properties
- Create Customized Section in Midas
- Construction Stage

03 Construction Stage

- Construction Load Sequence
- Boundary Condition
- Load Combination
- Interpretation of Results

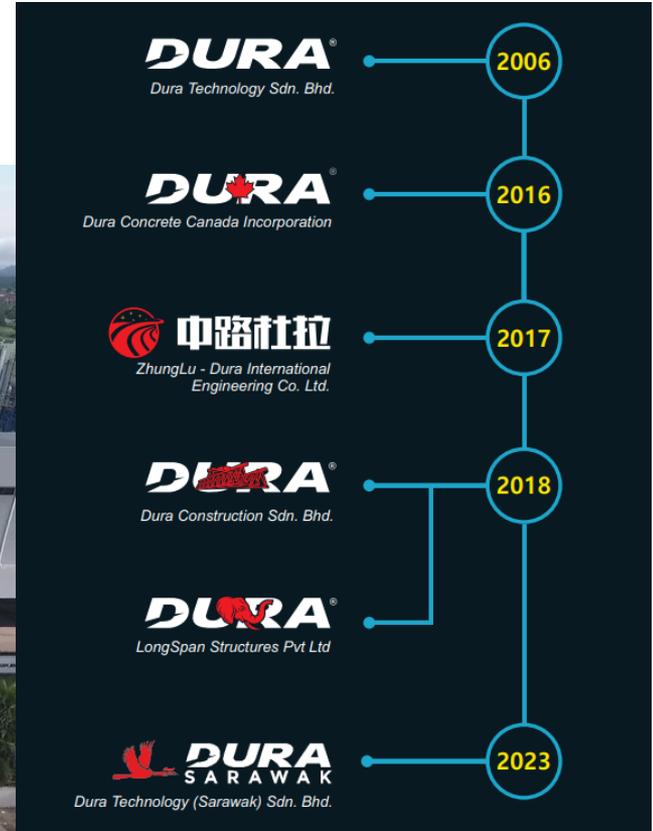
04 Key Takeaway

01

A Brief Introduction to Dura Technology S/B

- Introduction to Dura Technology S/B
- Application of UHPC in Bridges
- Advantages of UHPC

Malaysia | Canada | China | India | Singapore |
Australia | Sarawak



Applications of UHPC Technology

INTEGRAL BRIDGE USING CUSTOMIZED UHPC GIRDER SECTION



Bridges

- All Sorts Of Bridge Structures, Viaduct, Flyover
- Bridge Girder, Precast Deck, & Parapet & Permanent Formworks
- Footbridges



Flooring, Pavement & Road

- UHPC Overlay
- UHPC Road, Strong Floor



Building Construction

- IBS Building
- Warehouse / factory
- Resident Housing/Building
- Airport Runway



Power Plant

- Deflection Tunnel
- Slope Protection
- Stilling Basins, Corewalls
- Spillways



Earthquake

- Before Earthquake (Additional Safety In New Concrete Structure)
- After Earthquake (Preparing, Retrofitting, Strengthening, Rehabilitation, Restoration & Remolding.



Regenerative Energy Production

- Dam (Dam Surface)
- Tidal & Biogas Power Plant



Harbour

- Jetty Construction/
- Maintenance

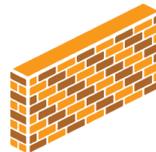


Offshore

- Subsea Pipe Protection

Onshore

- Onshore Windmills
- Concrete Tower / Hybrid Tower



Retaining Wall Structure

- Cantilever Retaining Wall
- RE Wall
- Sheet Pile



Disposal

- Radioactive Waste Container
- Radioactive Storage Room



Wear Protection

- Waster Incineration
- Cement Industry
- Iron & Steel Industry
- Mining
- Wpe Dk Wear Protection Of Pipe



Machine Beds

- Foundation beds of highly dynamic machine tools
- Foundation of highly loaded machines
- Paper, wood, printing & textile industries



Architecture

- Decorative UHPC concrete
- Facade & Balcony
- Vertical Garden - Facade
- UHPC nature stone replication for face and flooring



Military

- Military bunker, shelter system
- Firearm Protection
- Splitter proof wall
- Paving

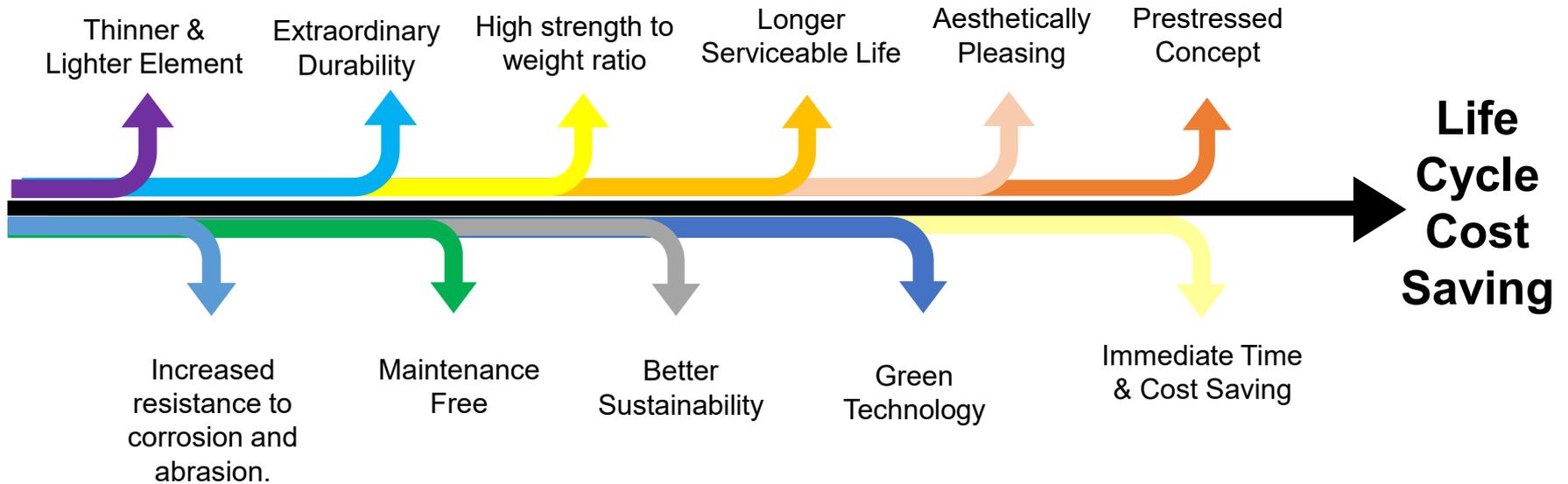


Vaults, ATMs & Terror

- Panic room, terror protection

ADVANTAGES OF UHPC BRIDGE SYSTEM

INTEGRAL BRIDGE USING CUSTOMIZED UHPC GIRDER SECTION



ACHIEVEMENTS – 105m LANGAT RIVER BRIDGE

INTEGRAL BRIDGE USING CUSTOMIZED UHPC GIRDER SECTION



Best International Transportation Structure
Langat River Bridge
Banting, Selangor, Malaysia



**PCI-Certified Precast Concrete Producer
and Precast Concrete Specialty Engineer**
Dura Technology Sdn Bhd
Perak, Malaysia

ACHIEVEMENTS – 105m LANGAT RIVER BRIDGE

INTEGRAL BRIDGE USING CUSTOMIZED UHPC GIRDER SECTION



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ACHIEVEMENTS – 102.6m NIRA CANAL BRIDGE

INTEGRAL BRIDGE USING CUSTOMIZED UHPC GIRDER SECTION

International Transportation Structure
102.6 M Long-Span UHPFRC Bridge
Over Nira Canal, Pune
Phaltan, India



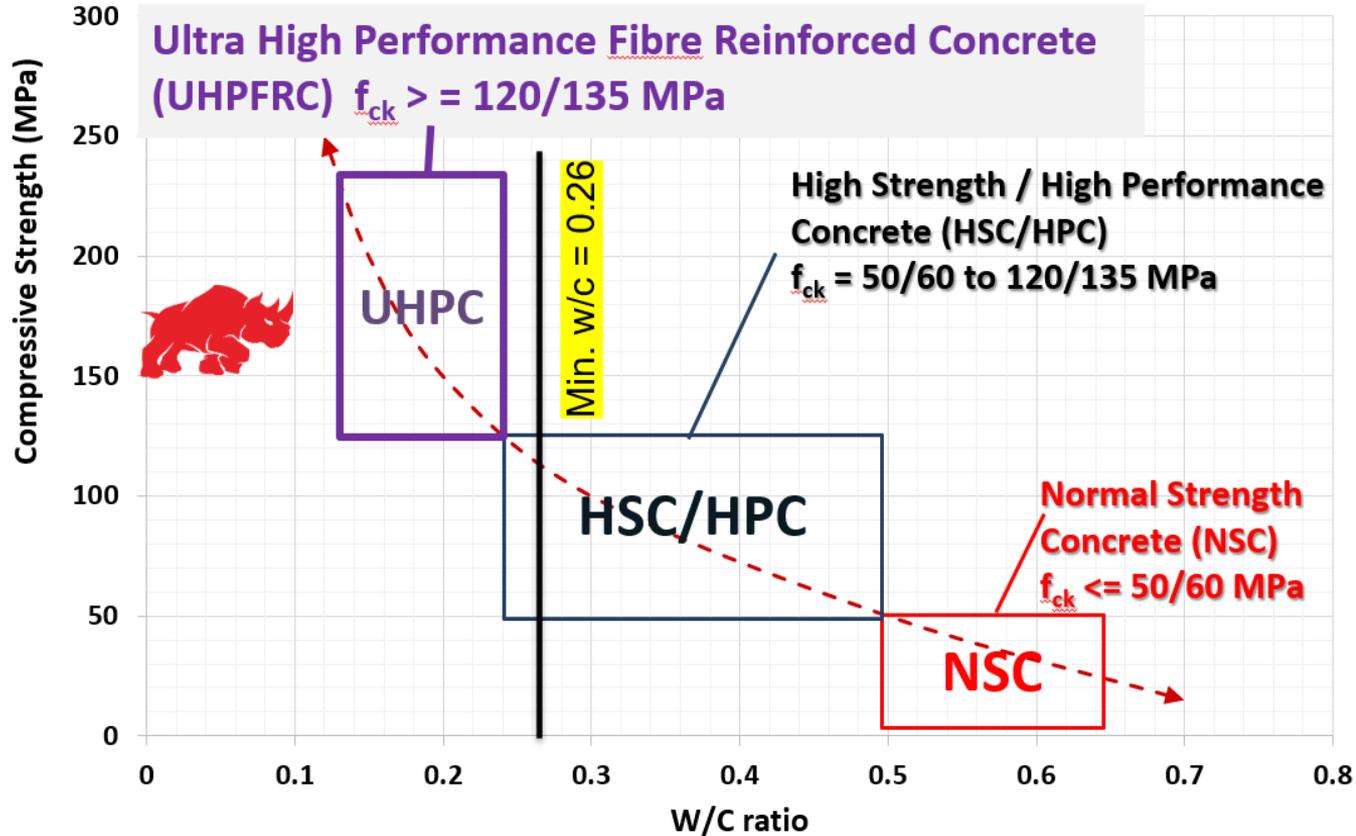
Precast Concrete Producer
and Engineer of Record
Longspan Structures Pty Ltd
Pune, Maharashtra, India

Structure Owner
National Highway Authority of India
Maharashtra, India

INTEGRAL BRIDGE USING CUSTOMIZED UHPC GIRDER SECTION

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CONCRETE CLASSIFICATION



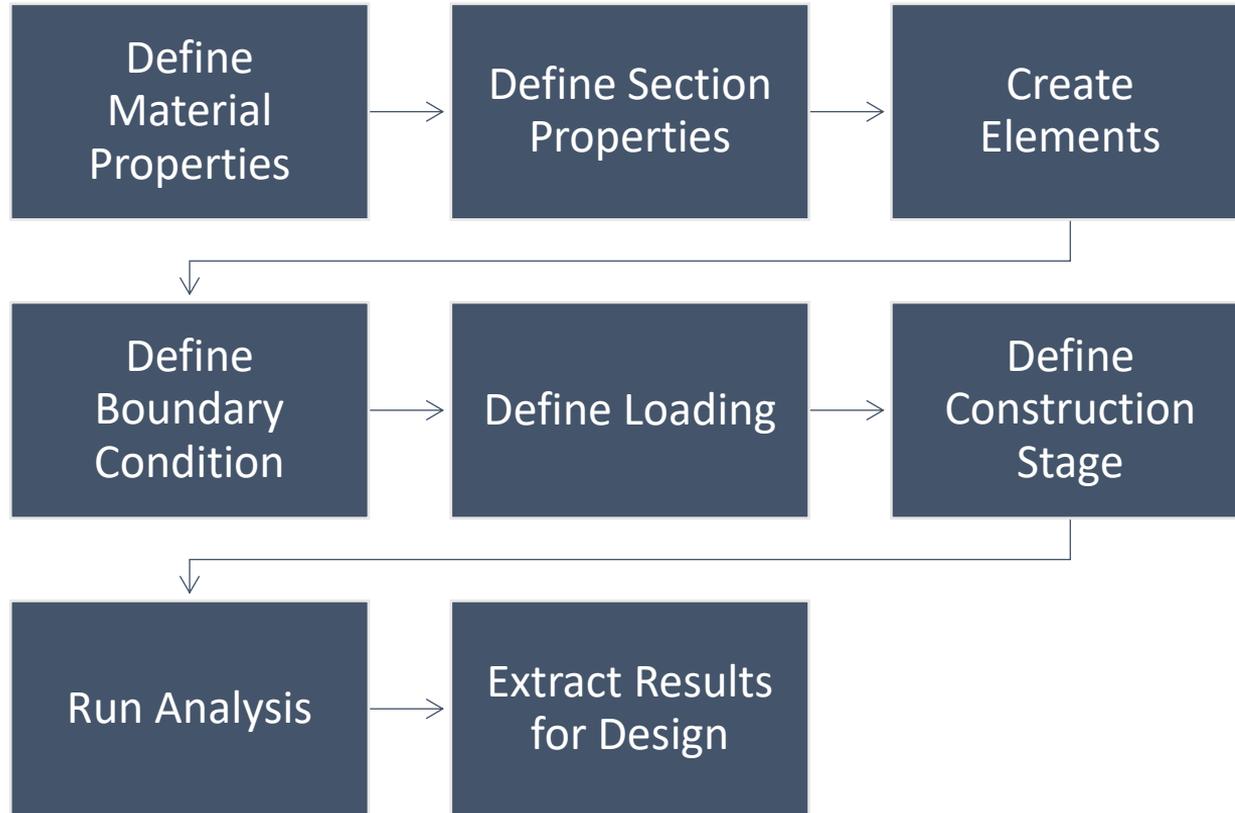
02

MODELLING SEQUENCE IN MIDAS

- Define UHPC Material Properties
- Create Customized Section in Midas
- Construction Stage

MODELLING SEQUENCE IN MIDAS

INTEGRAL BRIDGE USING CUSTOMIZED UHPC GIRDER SECTION



Type of Material = Concrete

Concrete Grade, $f_{ck} = 140$ MPa

Standard = None

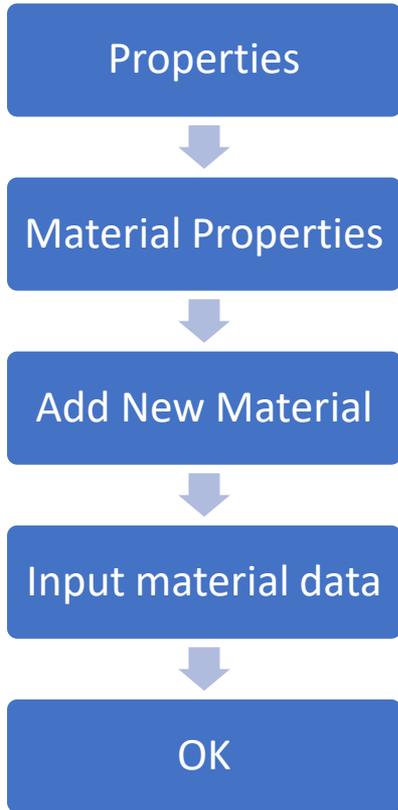
Mod. Of Elasticity = $5.0000e+07$ KN/m²

Poissons Ratio = 0.2

Thermal Coefficient = $1.0000e-05$

Weight Density = 25 KN/m³

DEFINE SECTION PROPERTIES FOR UHPFRC



The screenshot displays the software interface for defining section properties. The main window shows a tree menu with 'Properties' selected. A 'Properties' dialog box is open, showing a table of material properties:

ID	Name	Type	Standard	DB
1	Dura ...	Concrete		
2	C32/...	Concrete		
3	Dummy	Concrete		
4	C32/...	Concrete		

The 'Material Data' dialog box is also open, showing the 'Elasticity Data' section for 'Concrete' with the following values:

- Modulus of Elasticity: 5.0000e+02 kN/m²
- Poisson's Ratio: 0.2
- Thermal Coefficient: 1.0000e-05 1/[C]
- Weight Density: 0 kN/m³

Draw the section in CAD software



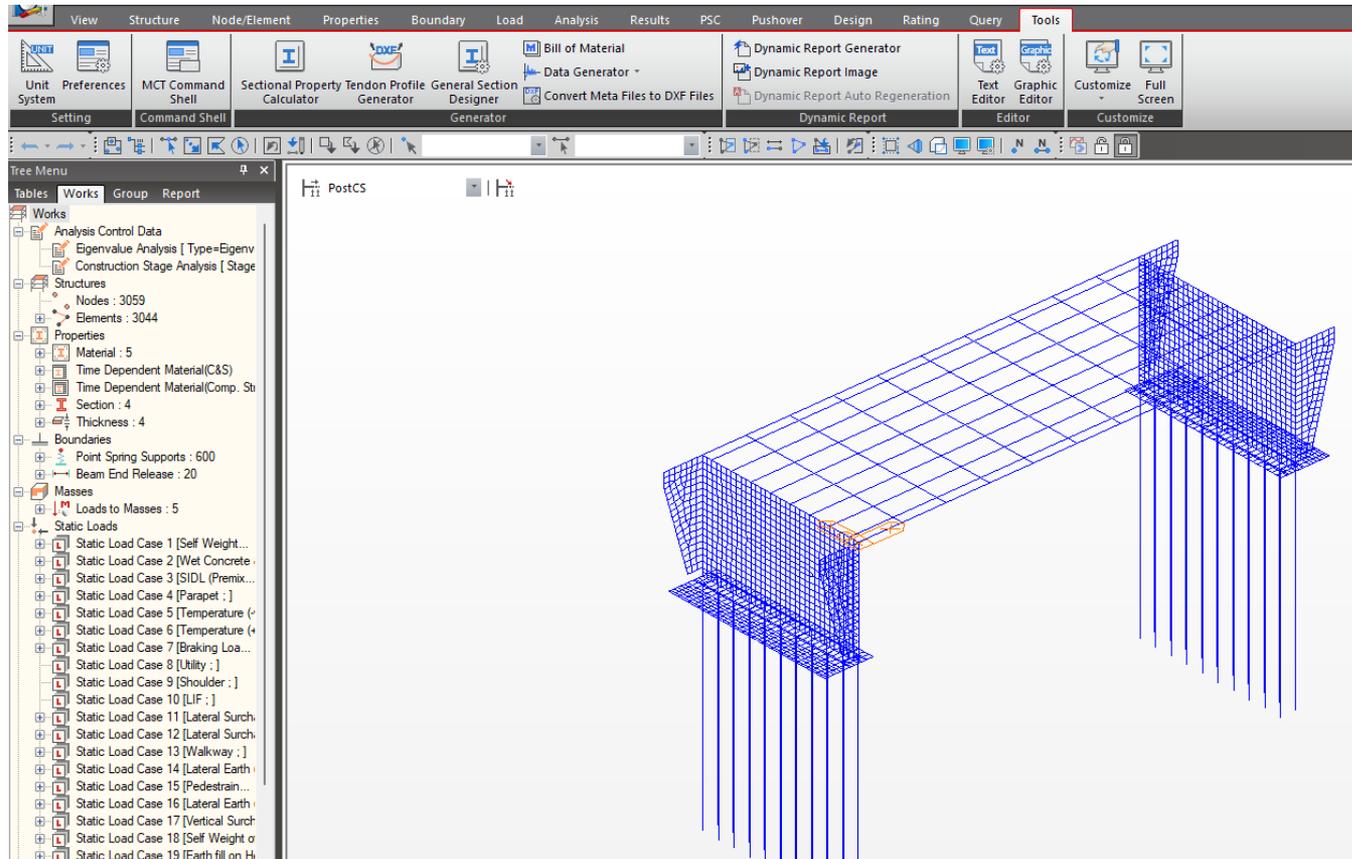
In Midas, under tab “Tools”, click
“Section Property Calculator”



Import the file as DXF

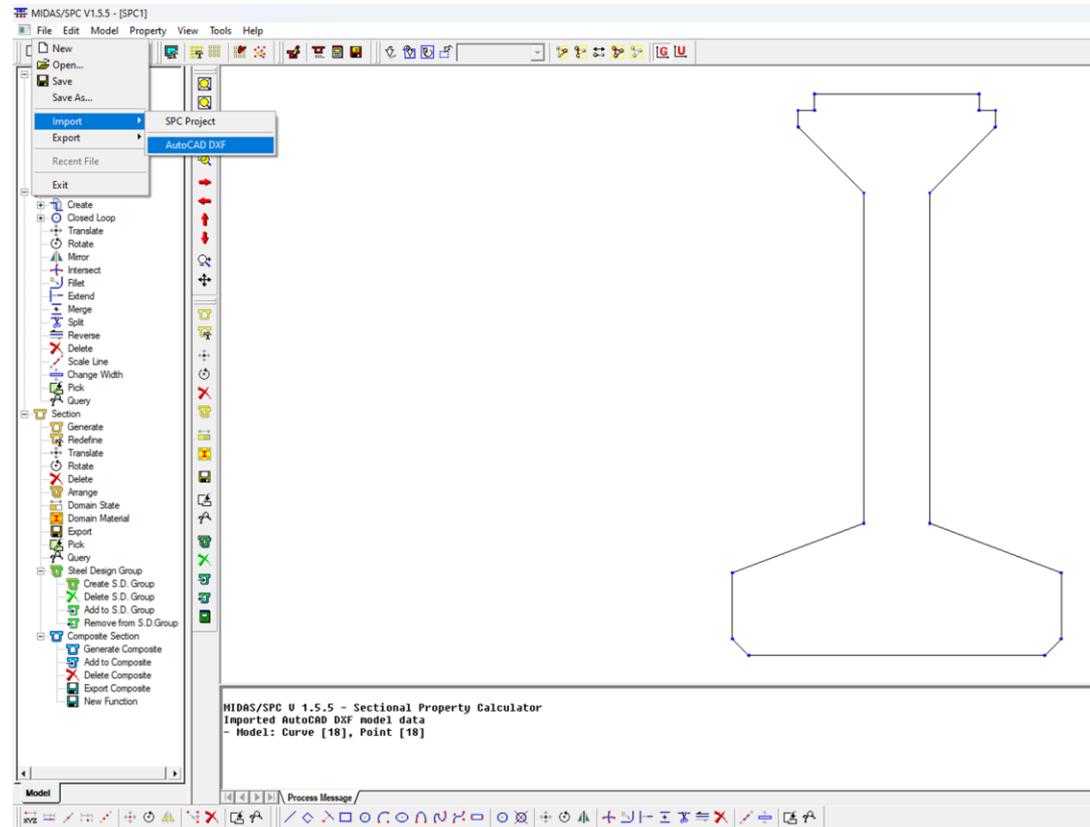
CREATING CUSTOMIZED SECTION IN MIDAS

INTEGRAL BRIDGE USING CUSTOMIZED UHPC GIRDER SECTION



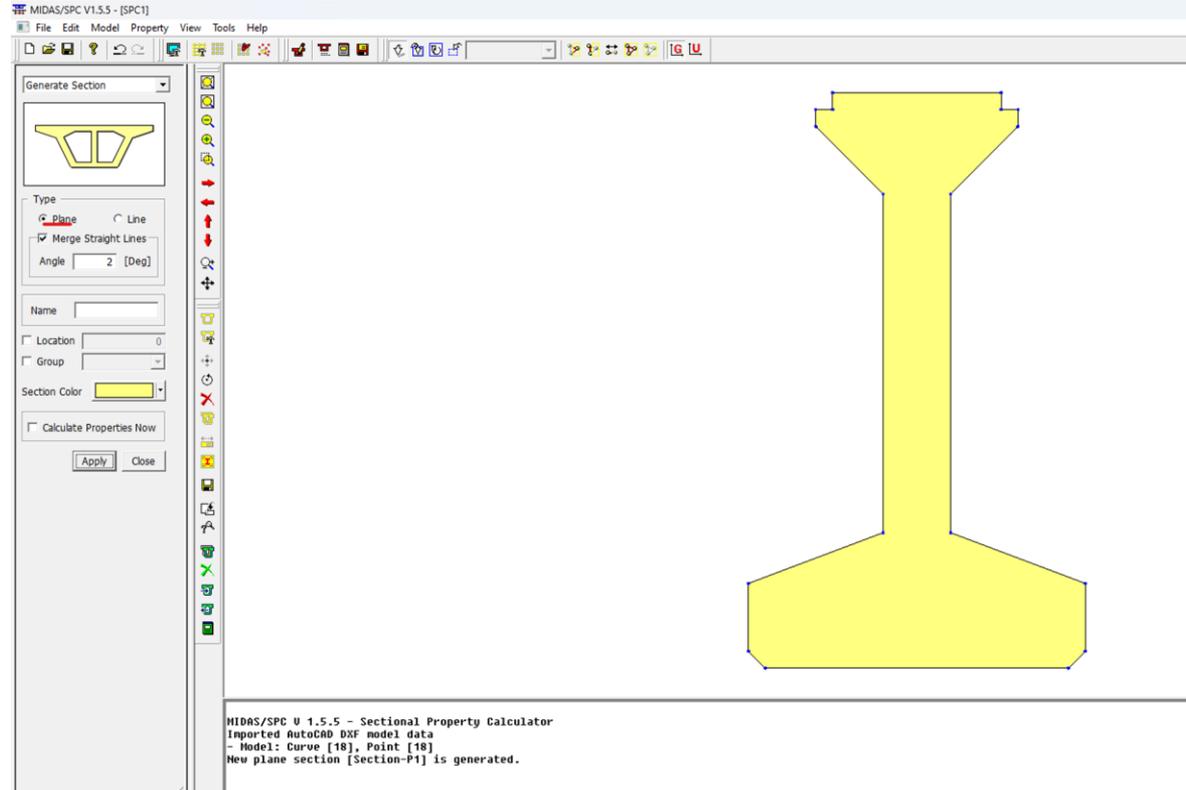
CREATING CUSTOMIZED SECTION IN MIDAS

Import CAD file as DXF

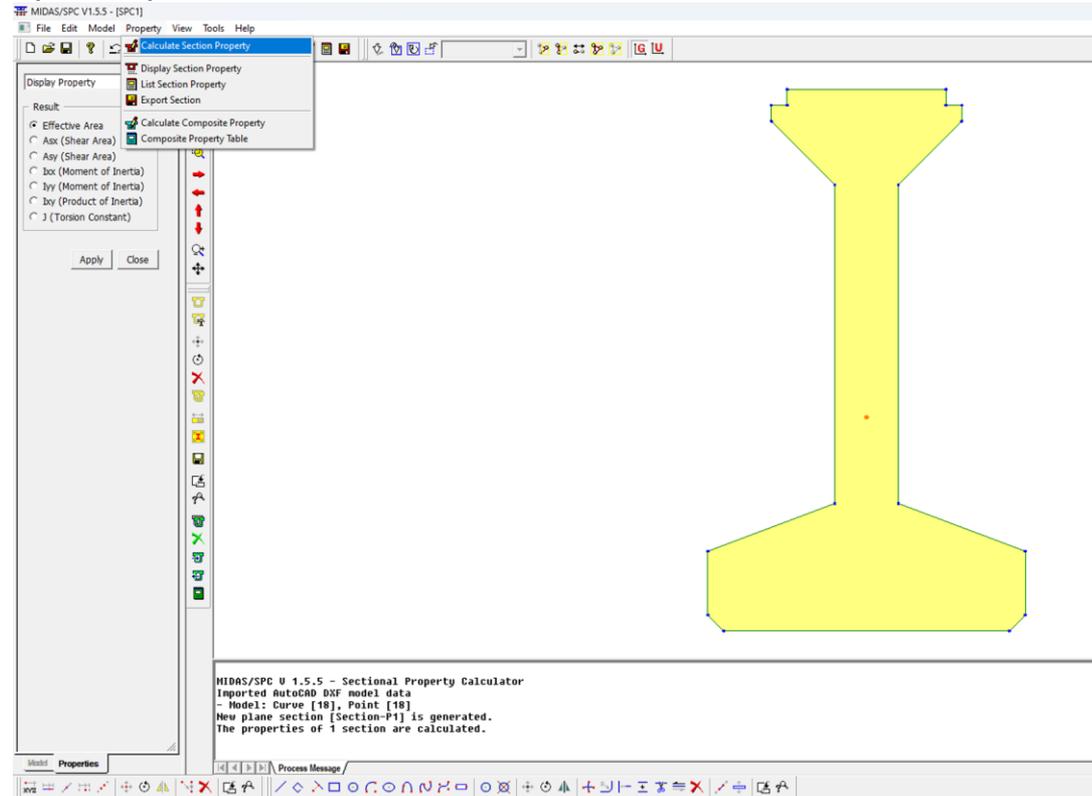


CREATING CUSTOMIZED SECTION IN MIDAS

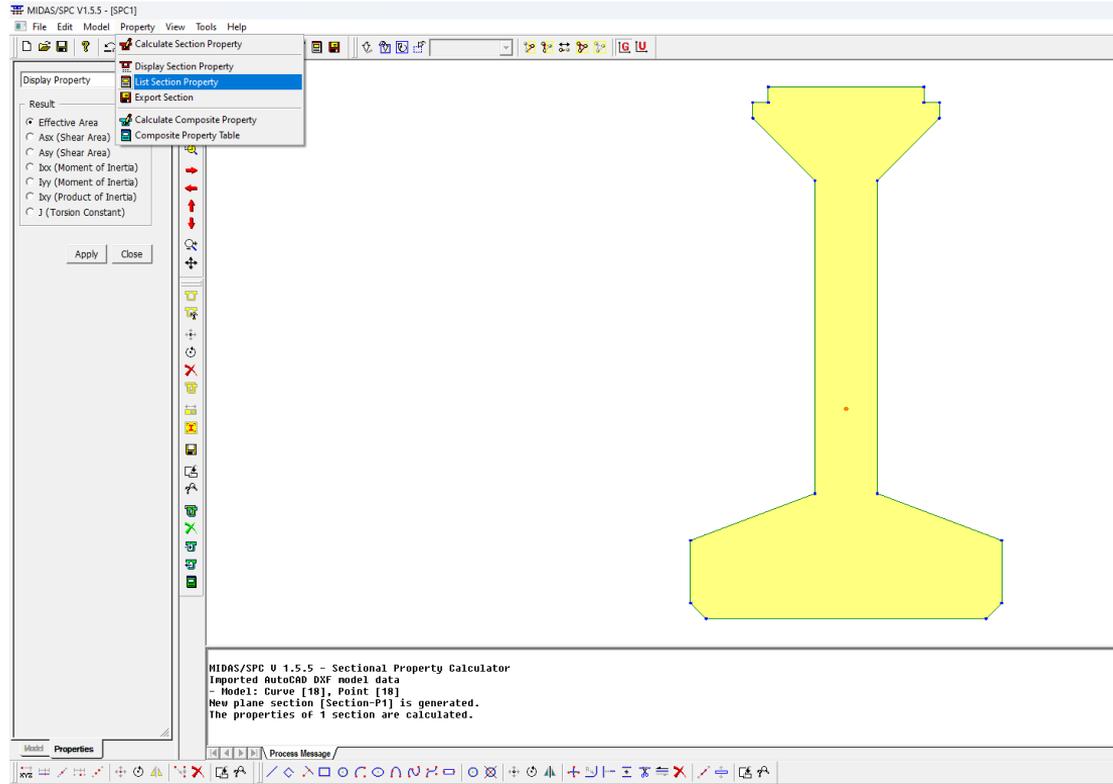
Generate the section as PLANE



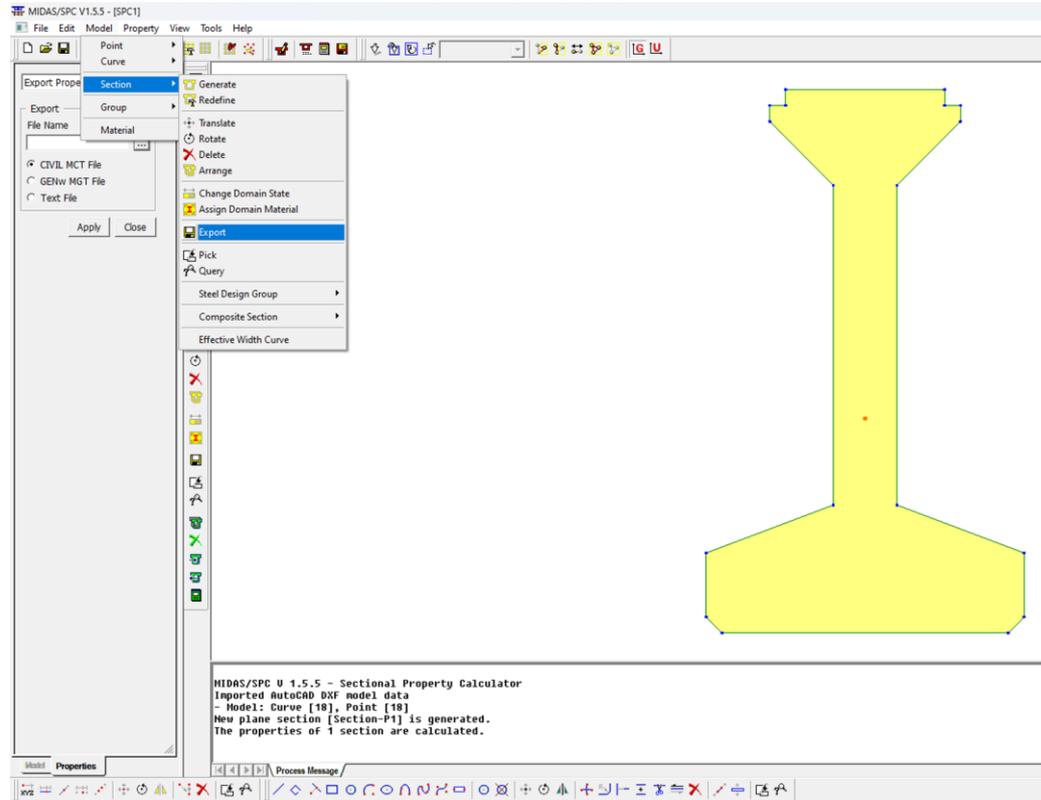
Calculate Section Property



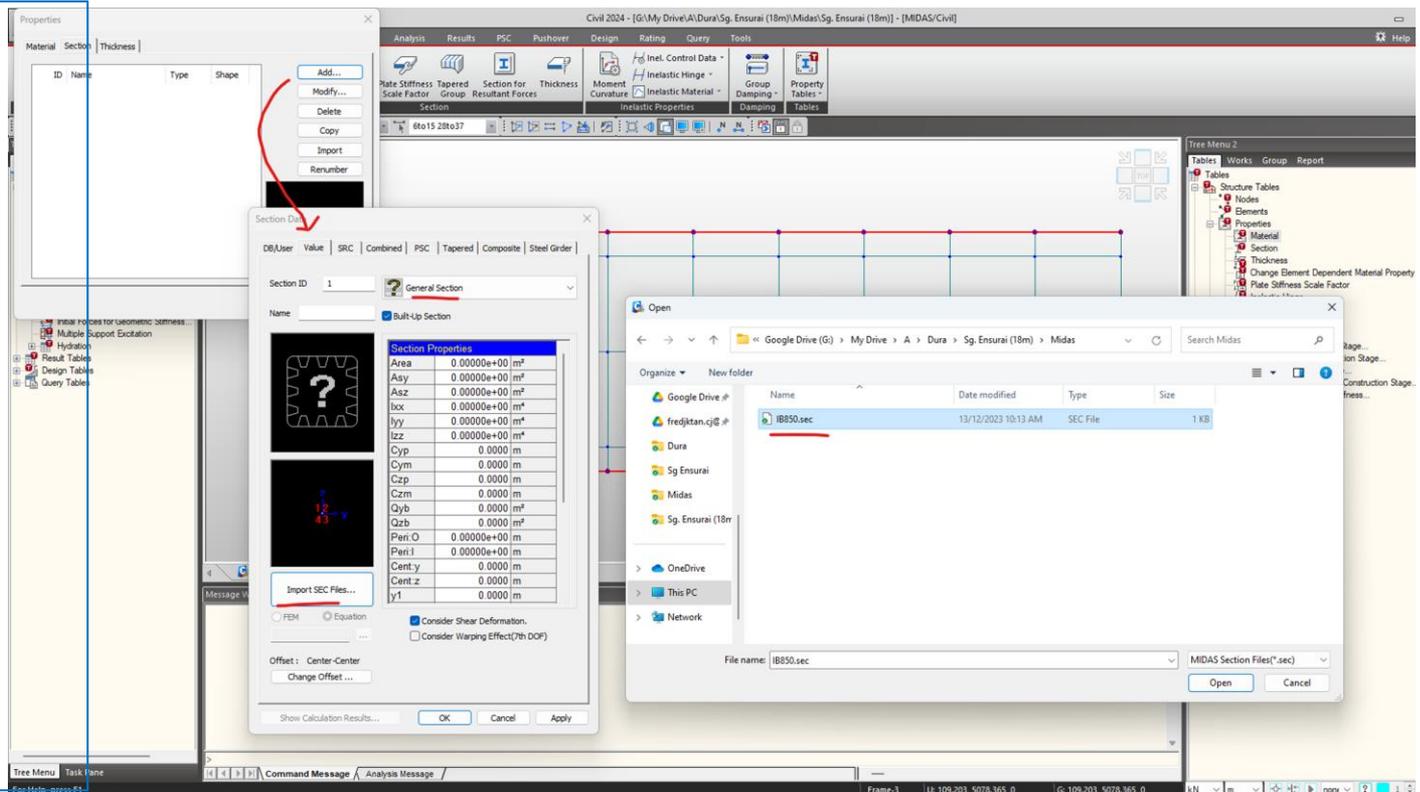
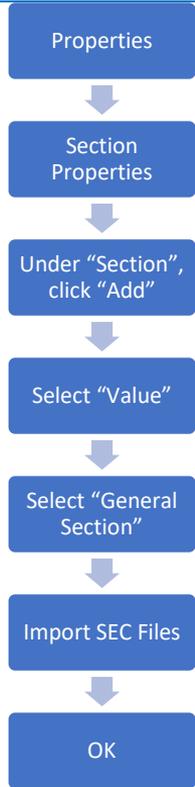
List Section Property



Export the section as “section name.sec”



Importing Customized Section in Midas



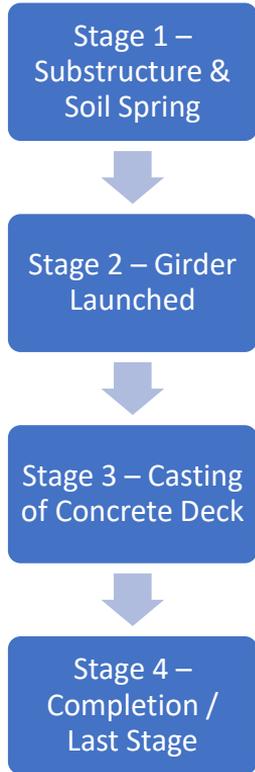
03

CONSTRUCTION STAGE

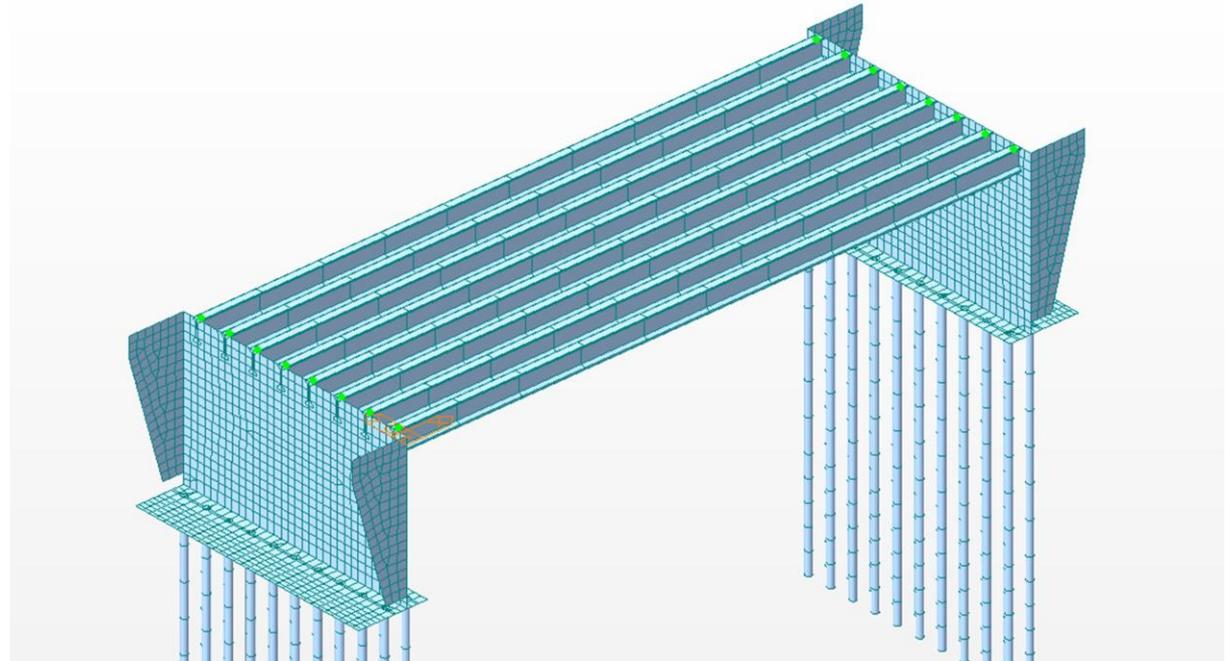
- Construction Load Sequence
- Boundary Condition
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CONSTRUCTION STAGE

Simply Supported Condition from Stage 2 to Stage 3 (Wet Concrete Deck)



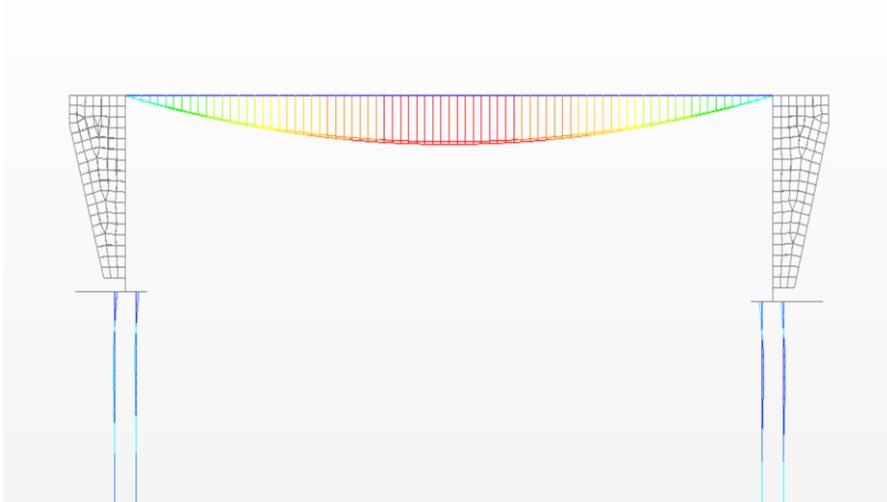
Stage 2 Girder Launch



CONSTRUCTION STAGE

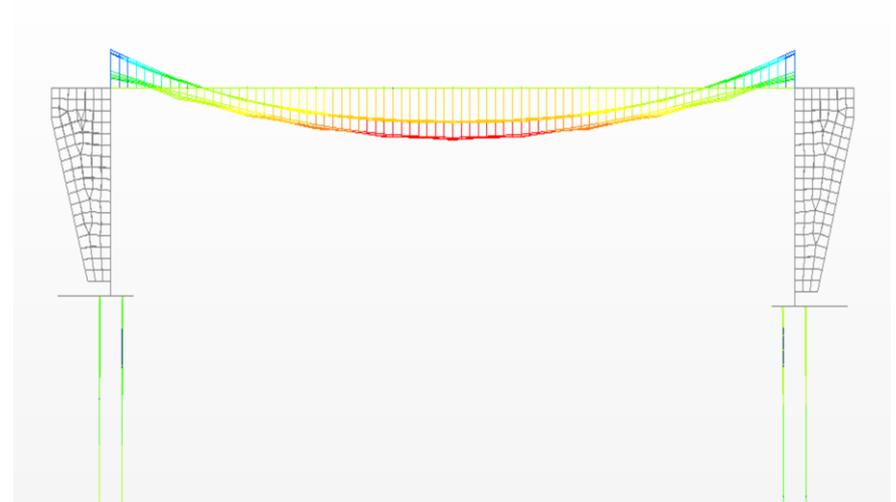
Simply Supported Condition from Stage 1 to Stage 3 (Wet Concrete Deck)

Stage 3 Wet Deck



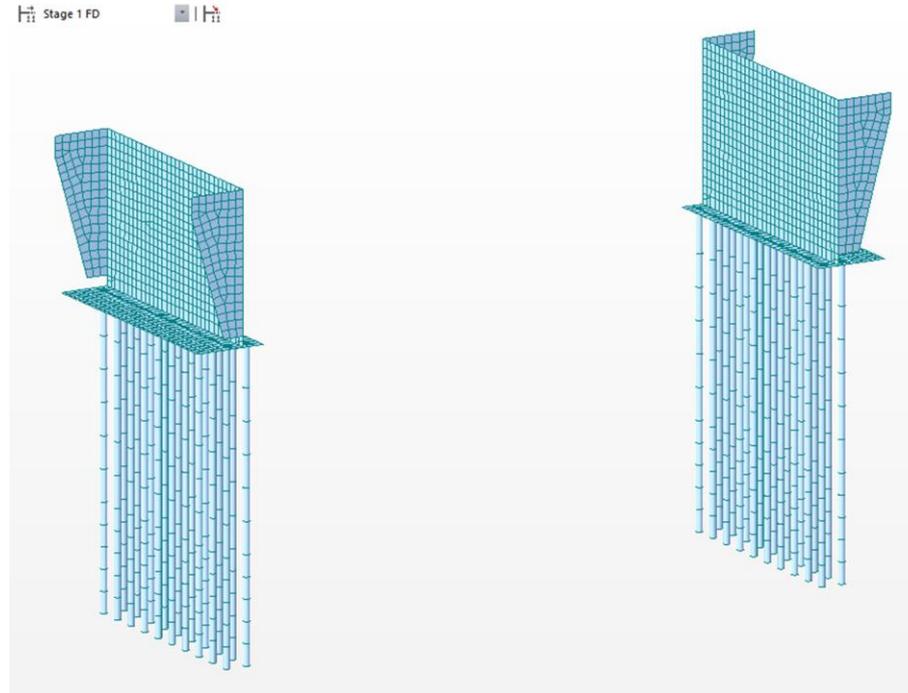
Fully Integral Condition – Post Construction

PostCS



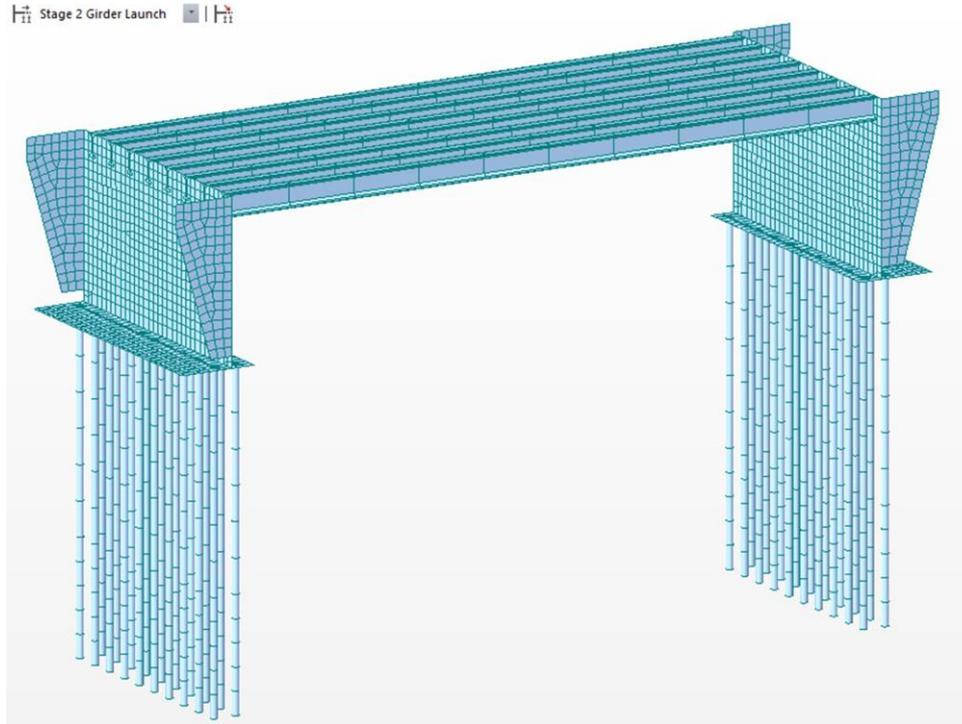
CONSTRUCTION STAGE

Stage 1 – Substructure & Soil Boundary Condition



CONSTRUCTION STAGE

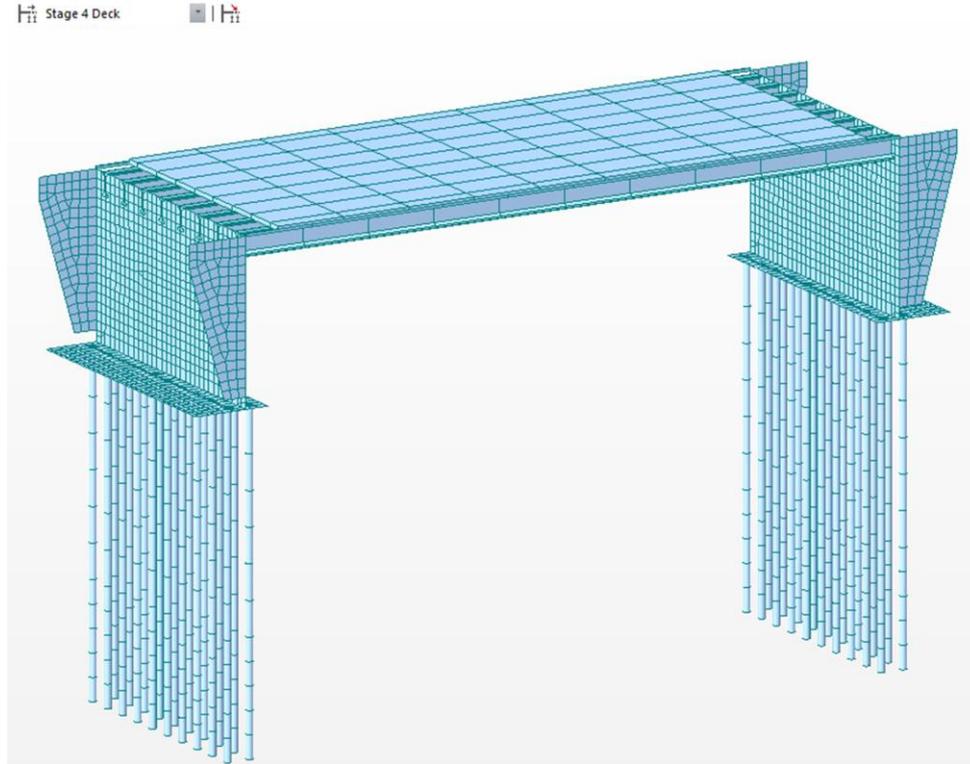
Stage 2 – Launching of Girder



CONSTRUCTION STAGE

INTEGRAL BRIDGE USING CUSTOMIZED UHPC GIRDER SECTION

Stage 3 – Casting of Deck Slab & Stage 4 – Completion of Bridge



LOAD COMBINATION

We can use partial load factors with construction stage loads, but if any construction stage load is deactivated during CSA, then it will have no effects in Post CS.

Therefore, due care must be taken in defining your construction load case carefully.

Load Cases and Factors		
	LoadCase	Factor
▶	Dead Load(CS)	1.0000
	SIDL (CS)(CS)	1.2000
	Deck & LIF(CS)	1.0000
	Parapet(CS)	1.0000
	Temperature (+ve)(ST)	1.0000
	Earth pressure at rest(CS)	1.0000
	Walkway(CS)	1.0000
	Pedestrain(ST)	1.0000
	SW IB1000(CS)	1.0000
	MLC 1(MV)	1.1000
	Earth Fill on heel(CS)	1.0000
	Earth fill on Toe(CS)	1.0000
	Backfill(CS)	1.0000
*		

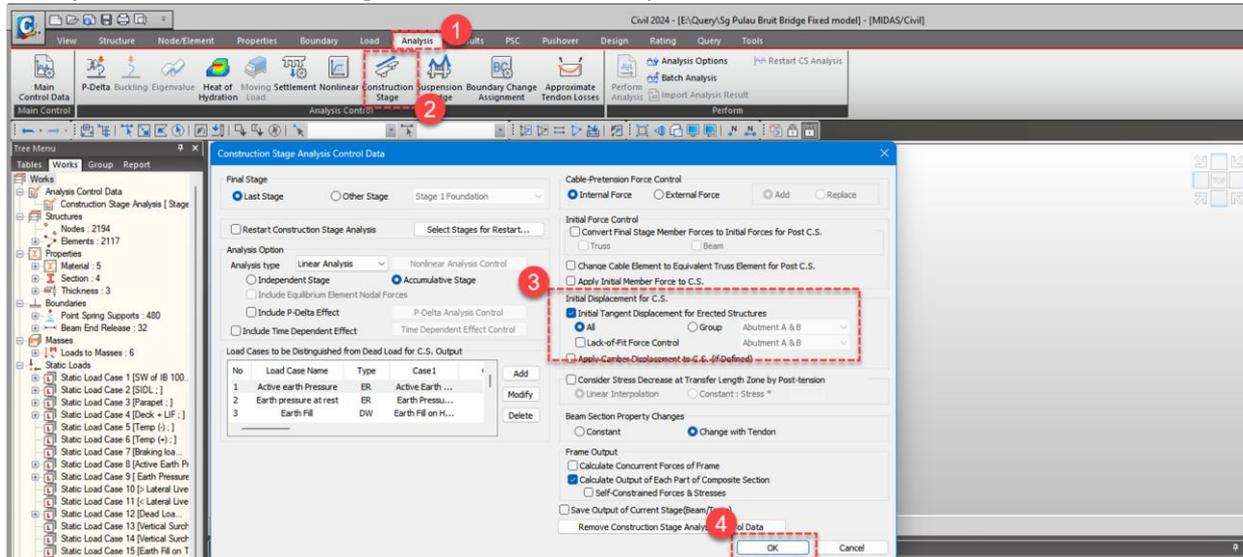
Load Cases and Factors		
	LoadCase	Factor
▶	Dead Load(CS)	1.2650
	SIDL (CS)(CS)	1.9250
	Deck & LIF(CS)	1.2650
	Parapet(CS)	1.2650
	Earth pressure at rest(CS)	1.6500
	Walkway(CS)	1.2650
	Pedestrain(ST)	1.6500
	SW IB1000(CS)	1.2650
	Earth Fill on heel(CS)	1.2000
	Earth fill on Toe(CS)	1.2000
	Passive Earth Presssure(CS)	1.6500
	MLC 2(MV)	1.4300
*		

CONSTRUCTION STAGE SETTING

While performing construction stage analysis it is recommended to turn on “Initial Displacement for C.S.” to check “stage/step real displacement”.

Follow the below steps to check the stage/step real displacement.

Analysis > Construction stage > Turn on Initial displacement for C.S. > OK



✓ Initial Tangent Displacement for Erected Structures

This function calculates real displacements of the elements, which will be created in the next stage, considering the rotational angles of nodes resulting from each current construction stage. This functionality is used for fabrication cambers for structural steel and precast concrete members.

CONSTRUCTION STAGE SETTING

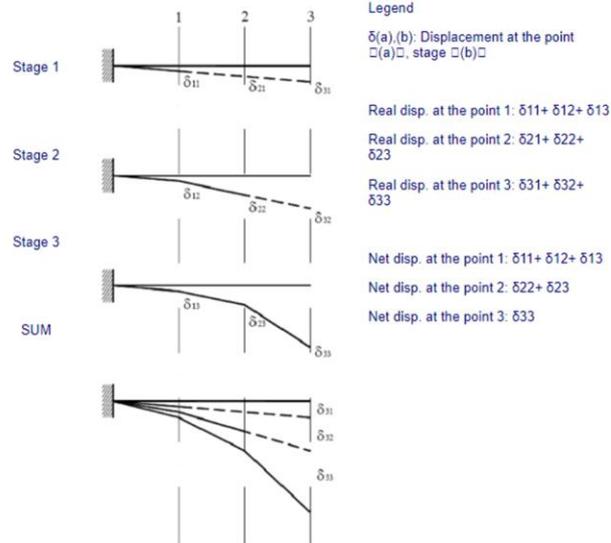
And the real displacement of the structure for each construction can be checked by checking on the "Stage/step Real Displacement" as shown in the below image.

**Stage/Step
Real
Disp.**

Display the Real Displacements for each construction stage when the construction stage analysis is performed.

Note

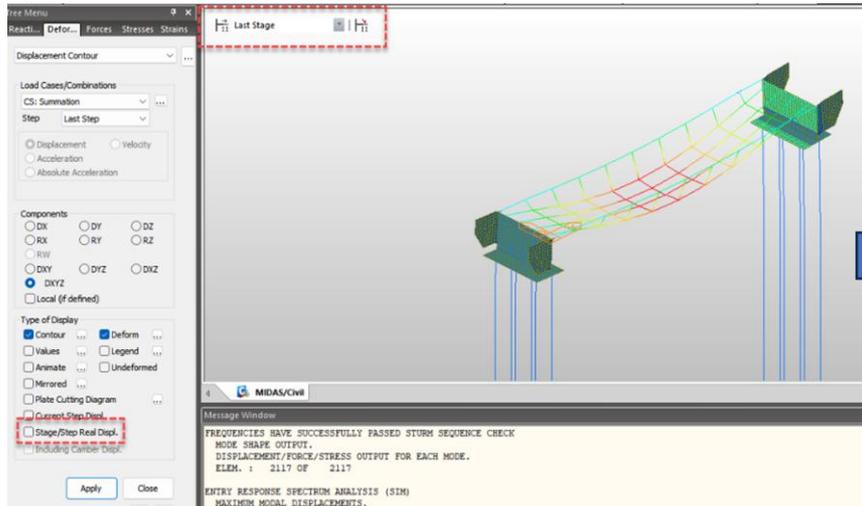
Real displacement is relevant only for construction stage analysis. To illustrate real displacement, a cantilever is constructed in 3 stages as shown below. Node 3 is activated at the stage 3, and the deflection δ_{33} occurs due to the self weight of the segment 3. But when constructing steel girders or PC girders, the virtual displacements δ_{31} and δ_{32} occur at the stage 1 and stage 2 respectively. Real displacement is the summation of virtual displacements, which occur before the corresponding node is even activated and net displacement, which occurs after the node is activated. Real displacement corresponds to the fabrication camber.



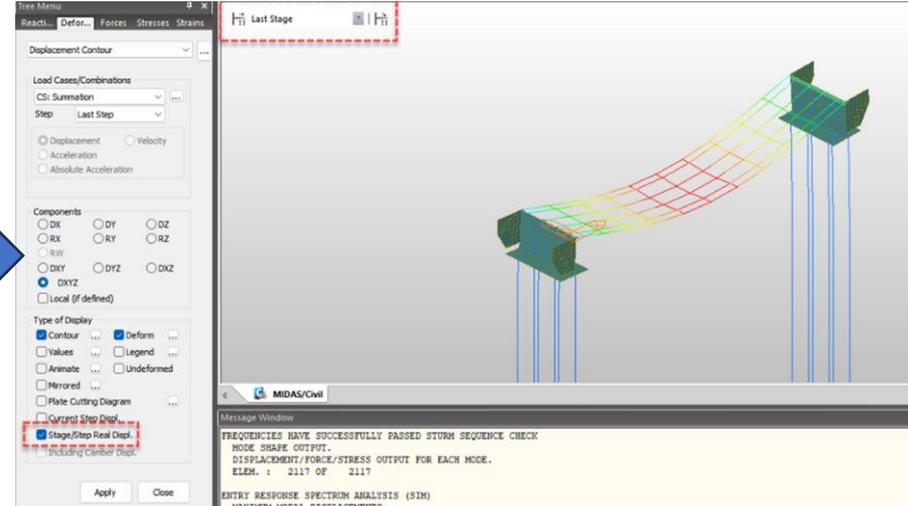
STAGE/STEP REAL DISPLACEMENT

Comparison of the stage/step real displacement for "Last Stage" are as follows:

Before Checking Stage/Step Real Displacement



After Checking Stage/Step Real Displacement

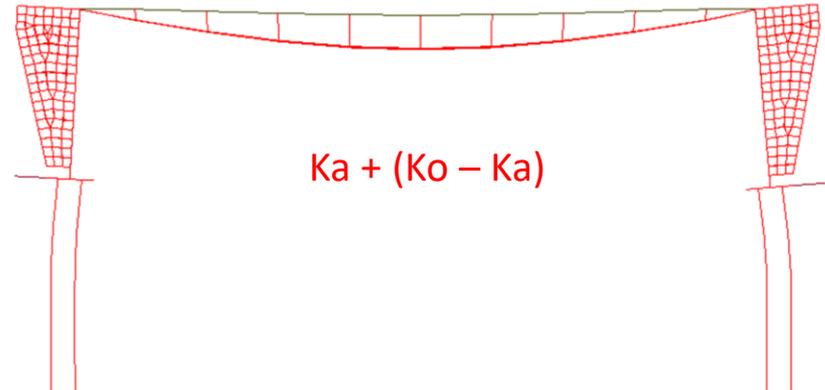
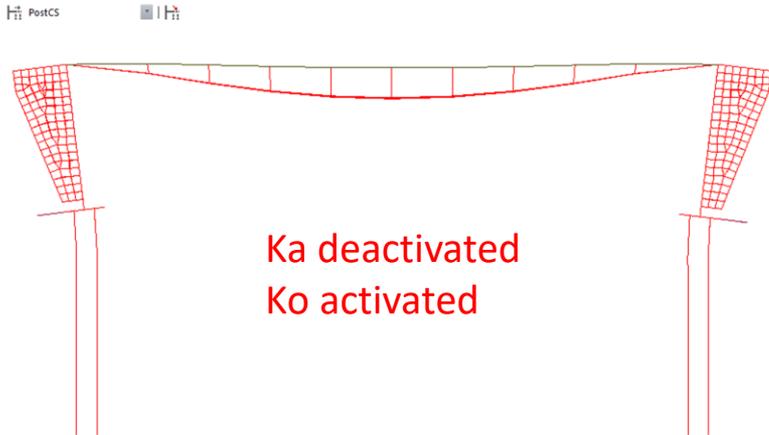


In short, Stage/Step Real Displacement is a function that calculates the real displacement of elements that will be generated in the next step, taking into account the rotation angle of the nodes generated in each construction stage.

EARTH PRESSURE IN CONSTRUCTION STAGE



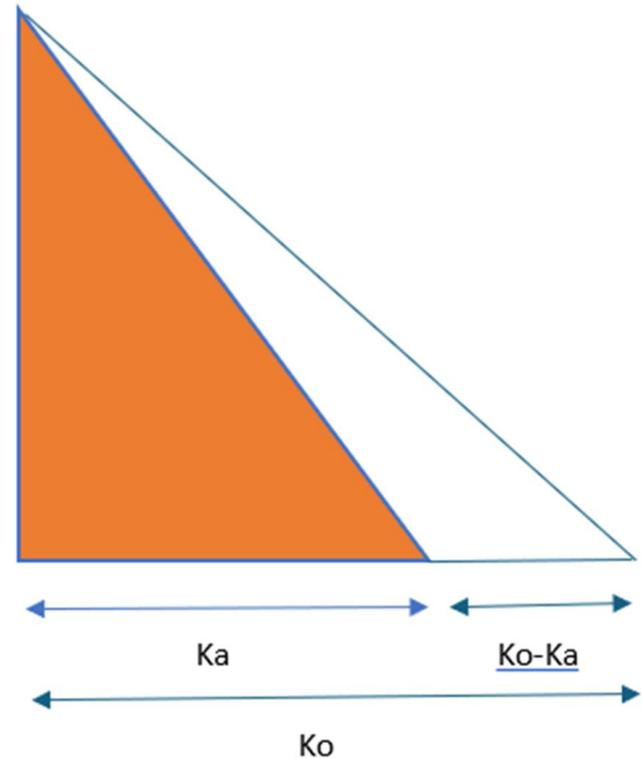
*Initial Displacement for C.S. must be on to capture construction stage displacement correctly



Comparison of earth pressure

Please take note that load deactivated during construction stage will not be carried forward to PostCS.
Therefore, in order to capture the active earth pressure correctly, instead of deactivate K_a , pressure net of K_a , i.e. $K_o - K_a$ to be added after activation of superstructure. Principle of superposition applies.

For construction stage load, suffix (CS) must be used instead of (ST).



04

KEY TAKEAWAY



KEY TAKEAWAY

1. Material properties must be defined properly
2. Customised section units in CAD must tally with the one in Midas.
3. Boundary condition must be carefully taken care of (from simply supported to fully integral).
4. Construction load case must be defined properly so that subsequent displacement and node rotation can be catered for properly.
5. Construction load case must be defined respectively, i.e. deck slab, asphaltic concrete, live load etc so that respective partial factor can be applied in load combination.
6. Deformation setting must be set properly and deformation at each stage must be checked properly to ensure it's realistic (there won't be any warning from the software).
7. Nature of earth pressure (active & at-rest) shall be catered for from construction stage onwards, and shall match actual construction sequence.

Thanks for watching :)

INTEGRAL BRIDGE USING CUSTOMIZED UHPC GIRDER SECTION

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2026.02.28

