

Best viewed on the PowerPoint desktop app

MIDAS Civil

Post Tensioned Balanced Cantilever
Talk with AtkinsRéalis

21st October 2025

AGENDA

01	Who am I	05 mins
02	The Project	10 mins
03	Post Tensioned Balanced Cantilevers	05 mins
04	Structural Modelling	15 mins
05	Responding to Construction Challenges	15 mins

Henry Still

Engineer
AtkinsRéalis
Cardiff UK

Tender phase
Year in industry student

Design phase
Graduate engineer on PT Viaduct

Construction Phase
Structural lead engineer on PT Viaduct



AtkinsRéalis



Engineering a better future for our planet and its people

38k

People

50

Countries

1911

Founded

Road Project



Road Project

NEWS

[Home](#) | [InDepth](#) | [Israel-Gaza war](#) | [War in Ukraine](#) | [Climate](#) | [UK](#) | [World](#) | [Business](#) | [Politics](#) | [Culture](#)

[Wales](#) | [Wales Politics](#) | [Wales Business](#) | [North West](#) | [North East](#) | [Mid](#) | [South West](#) | [South East](#) | [Cymru](#)

Works on 'road from hell' to end after 23 years

Key figures

All sections

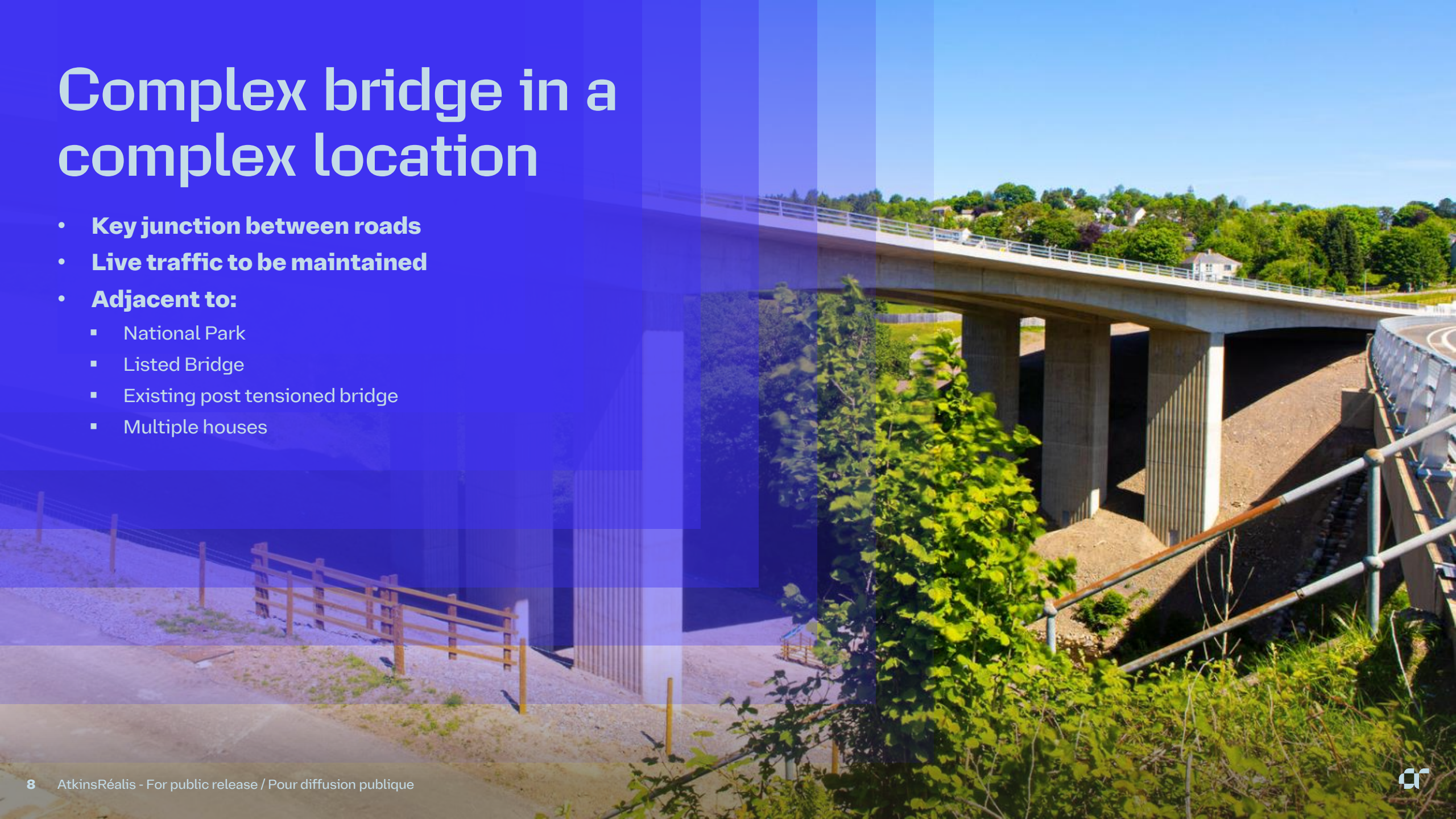
23 years £1.3bn 45km

Last Section

40 bridges £500m 18km

Complex bridge in a complex location

- **Key junction between roads**
- **Live traffic to be maintained**
- **Adjacent to:**
 - National Park
 - Listed Bridge
 - Existing post tensioned bridge
 - Multiple houses



Proposed Solution

Post tensioned balanced cantilever

180m in length

75m maximum span

35m from the valley floor

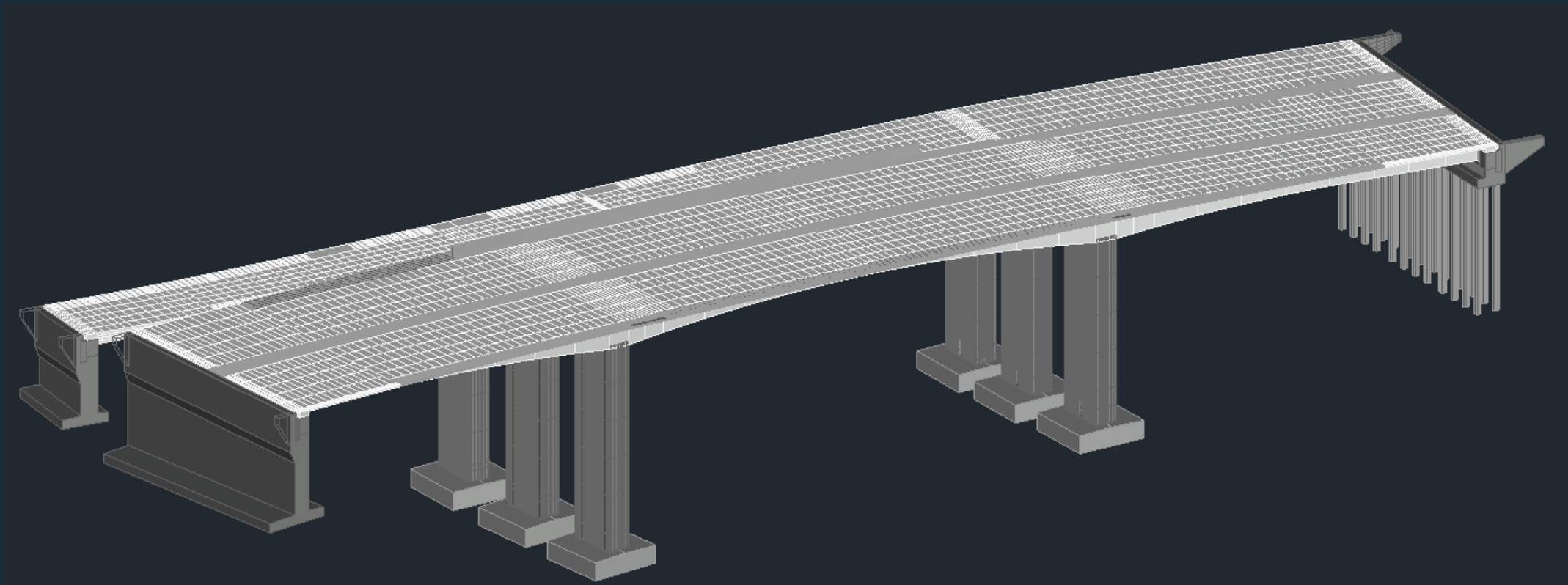
Odd things to note

Eastbound on slip joints at midspan

The structure has a significant curve

On slip changes cross and long fall

3 abutments, of which only 1 is piled



Post Tensioned Balanced Cantilevers

Method of construction

Segments are built out from the piers.
Can be precast or in-situ.

Post tensioning

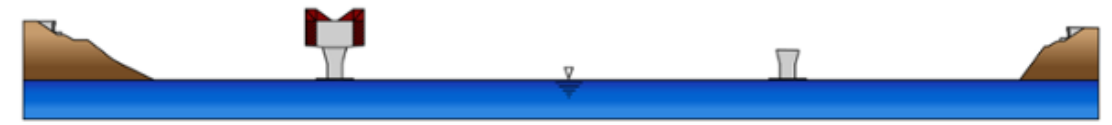
Tendons run through the segments
Stressing sequence is key to the
structure's strength.



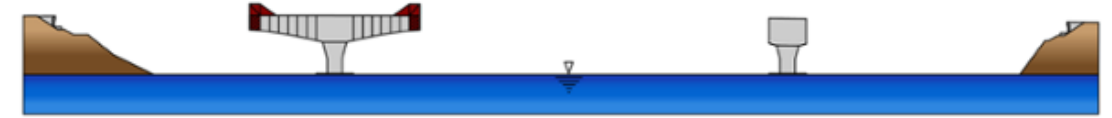
Construction Sequence

Typical Sequence

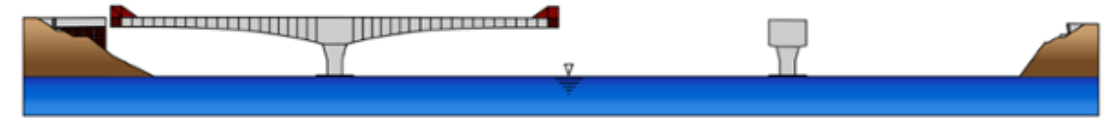
- Build pier
- Construct pierhead/ diaphragm
- Assemble moving formwork
- Assemble segments
- Cross fingers and hope they meet in the middle



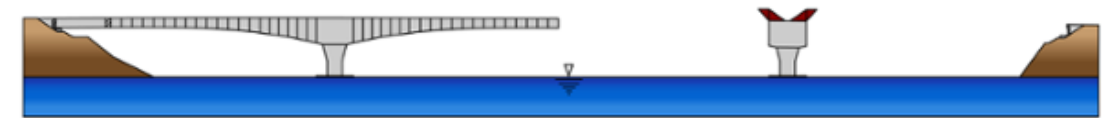
b) Installation of Erection Equipments on Pier 1



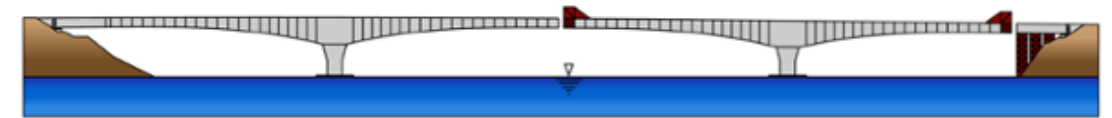
c) Erection of Girder Segments and Pierhead of Pier 2



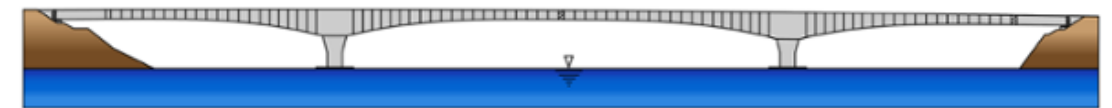
d) Falsework and Erection of Left End Span



e) Erection of Stitch Segment



f) Falsework and Erection of Right End Span



g) Erection of Stitch Segments

Pros vs Cons

Positives

- Efficient for spans 70m - 300m
- Minimal formwork
- Good for difficult terrain
- Quick form of construction

Negatives

- Banned form of construction in the UK for 30 years
- Complex analysis
- Key structural elements are hidden

Time dependent effects

Key Time Dependent Effects

- Creep
- Shrinkage
- Tendon relaxations

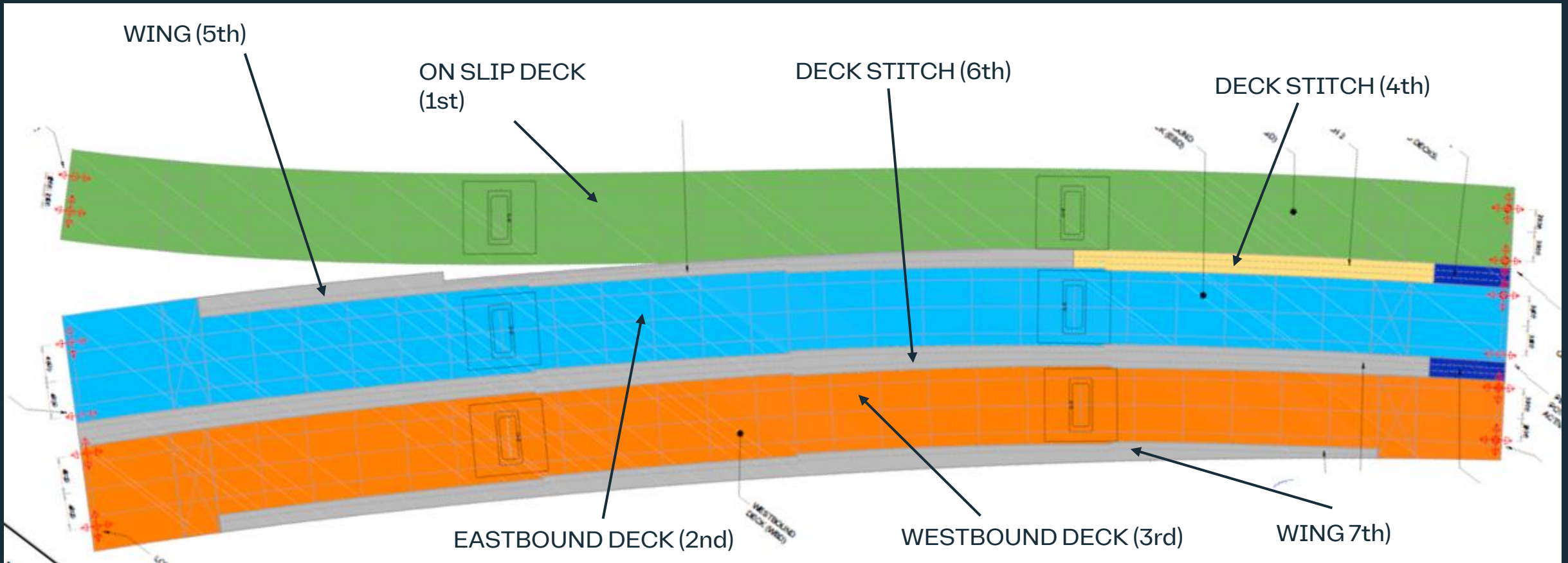
Issues to be considered

- Each segment is a different age
- Tendons are all stressed at different times
- Deflections need to be managed



Very Sensitive to Construction Sequence

Proposed Sequence - Global



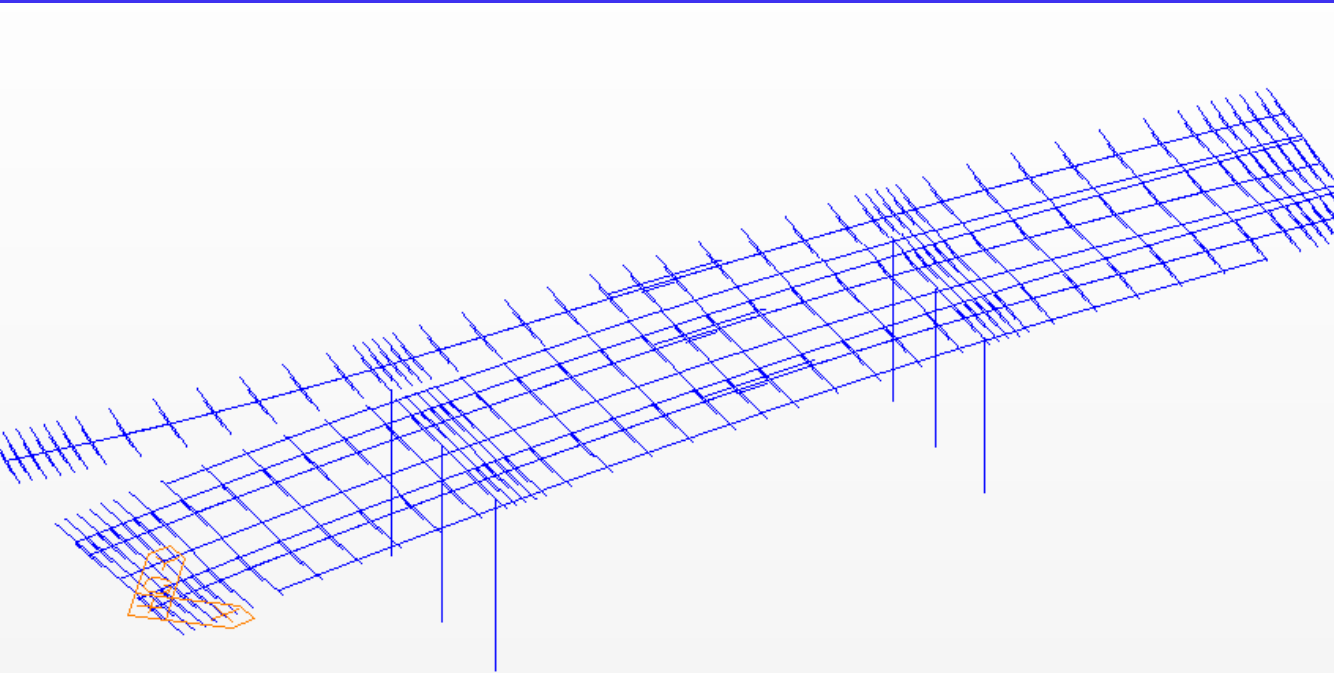
Modelling Software Midas Civil

- **Construction Stages**
- **Time dependent materials**
- **Easily model and refine Tendons**



Modelling Strategy

Primary model



3 adjacent line beams

3 adjacent post tensioned viaducts get constructed

Tendons to be modelled

Grillage

The viaducts get stitched together to form the road junction. This requires the model to become a grillage.

Time

Critical case is not always the final phase.
Model needs to consider time.

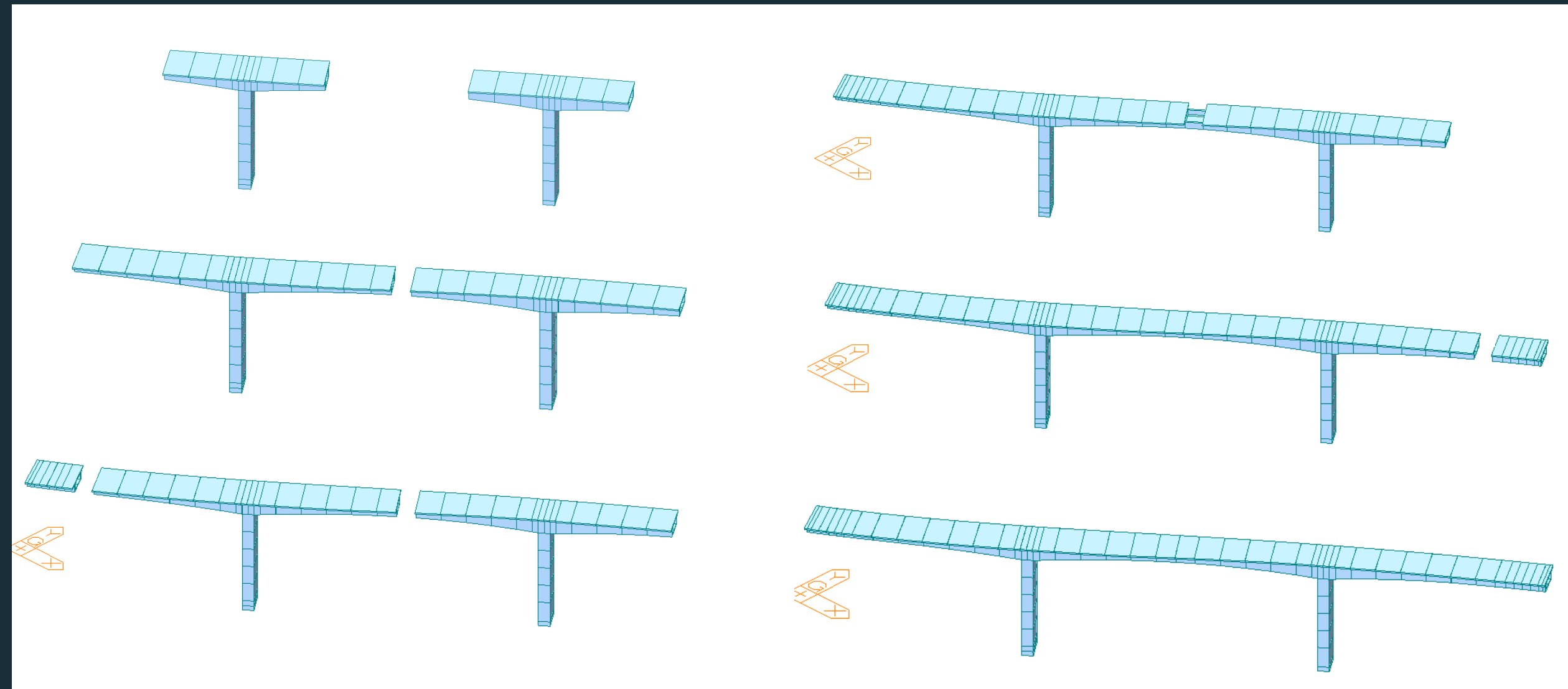
2057

Nodes

2218

Elements

Proposed Sequence - Viaduct



Formwork



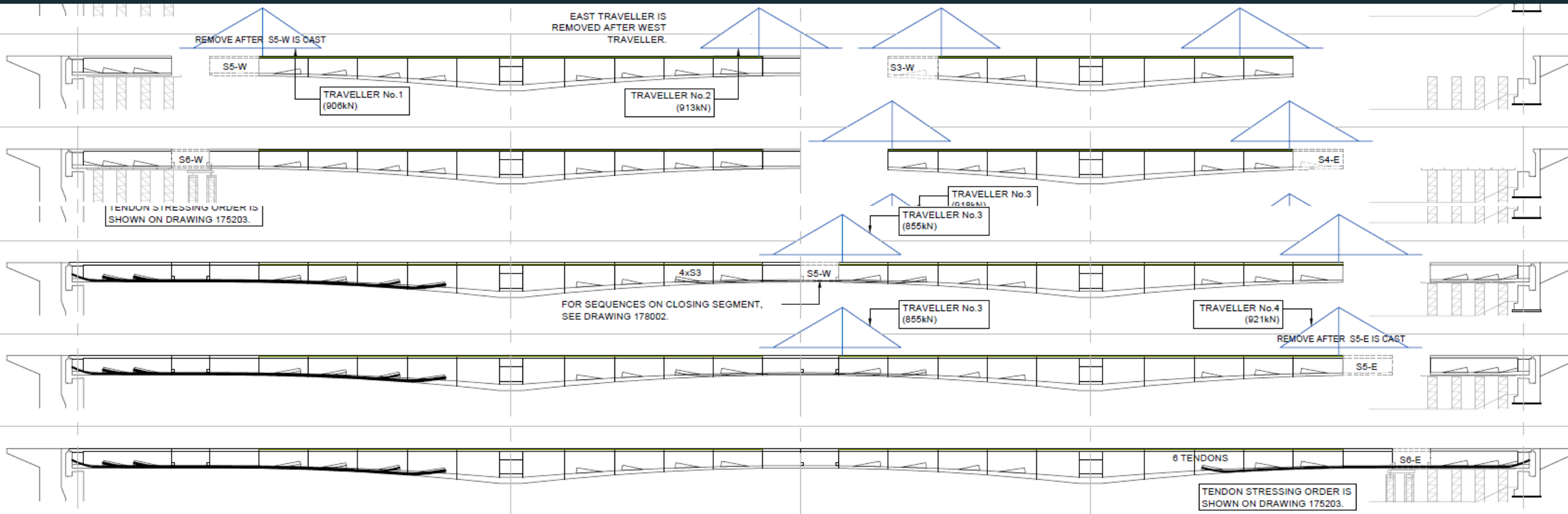
Form travelers

4 custom made form travelers from Spain
Weighing approximately 90 tons each.
Self lifting and launching.

Scaffolding

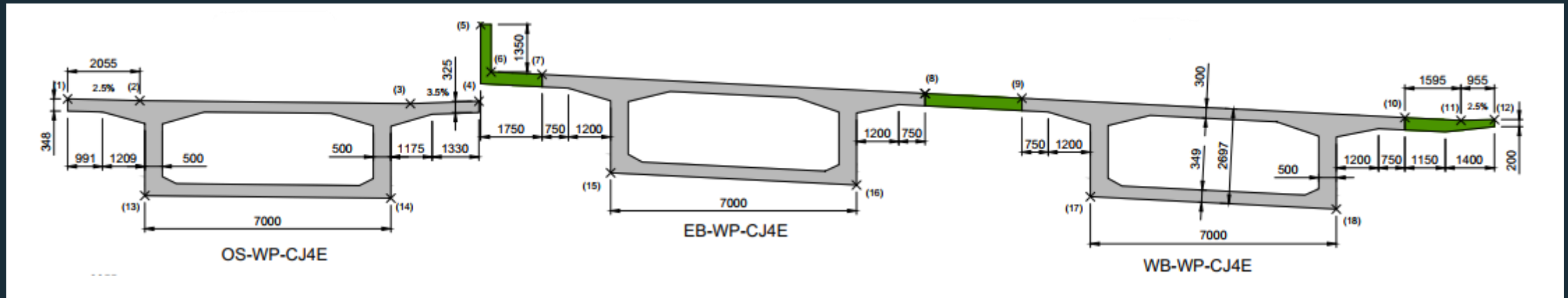
The final back span segments were cast
on scaffolding

Closing segment sequence



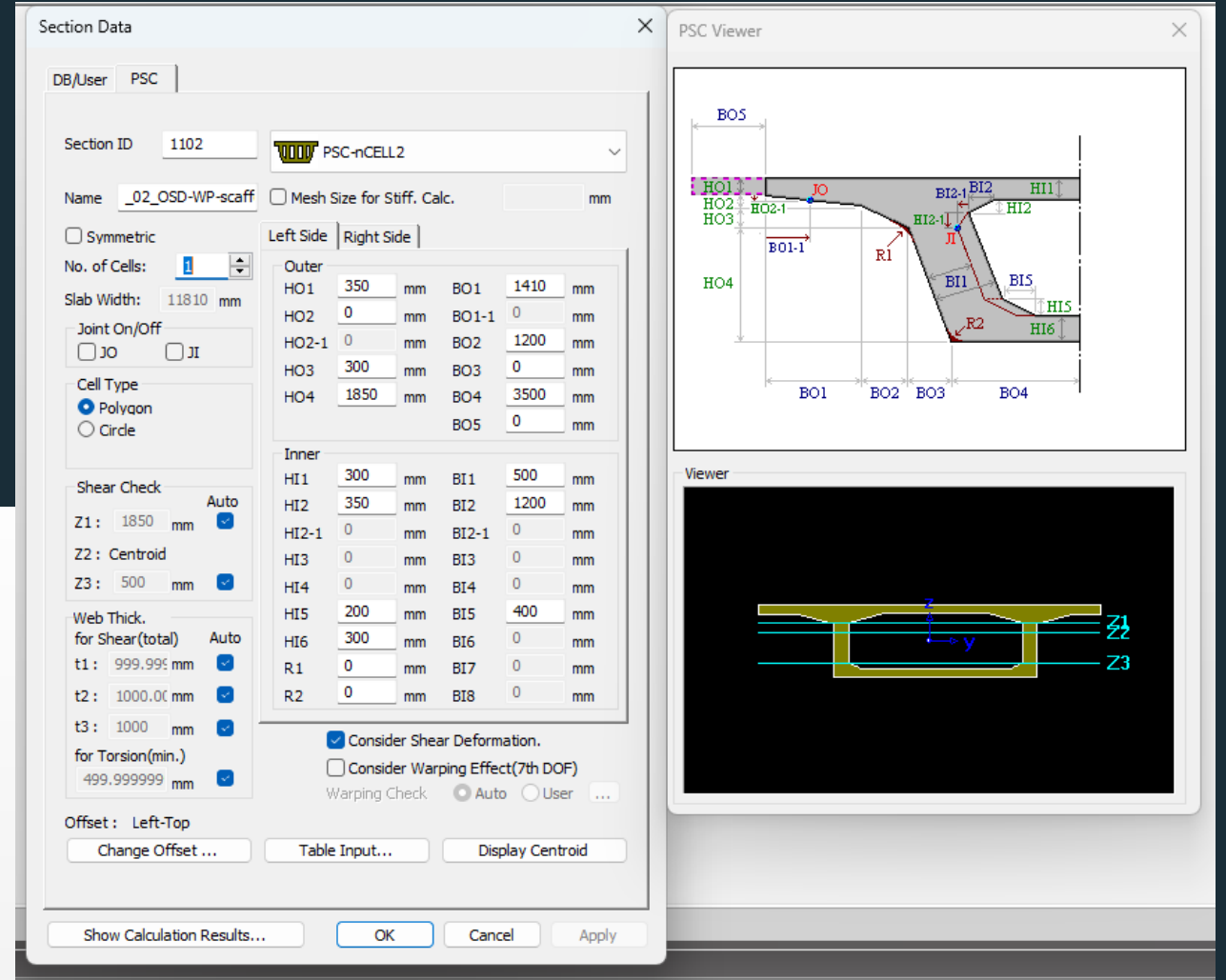
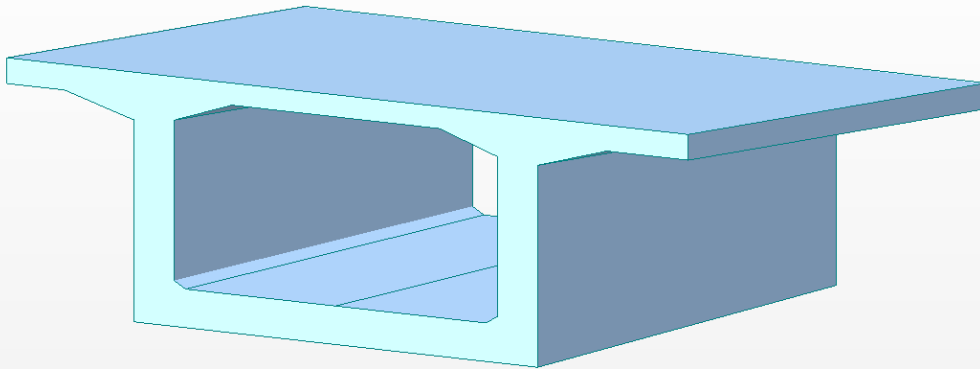
Deck Segments

- **Cast In-situ**
- **72 segments typically 6.4m long**
- **Tensioning in top slab, top of webs and bottom slab**



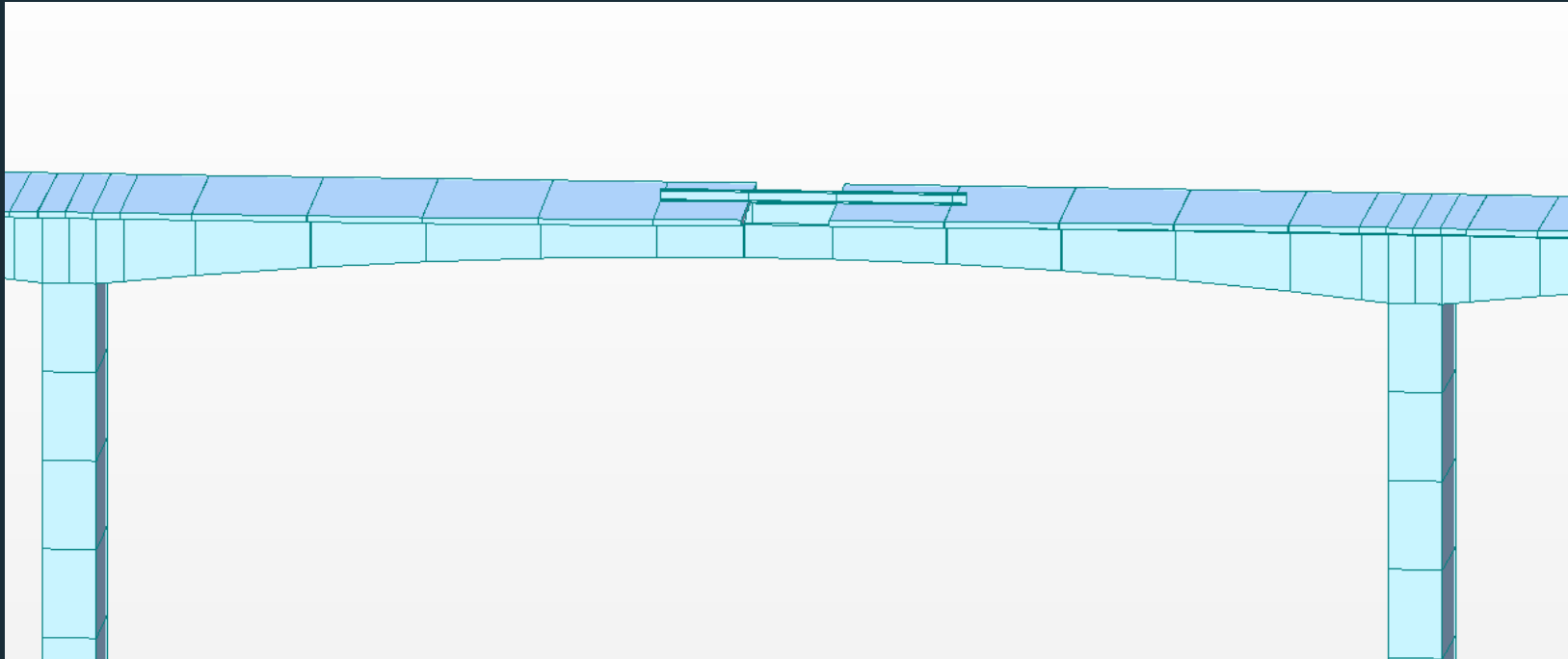
Deck Segments

Segments were created directly in MIDAS civil using PSC segments

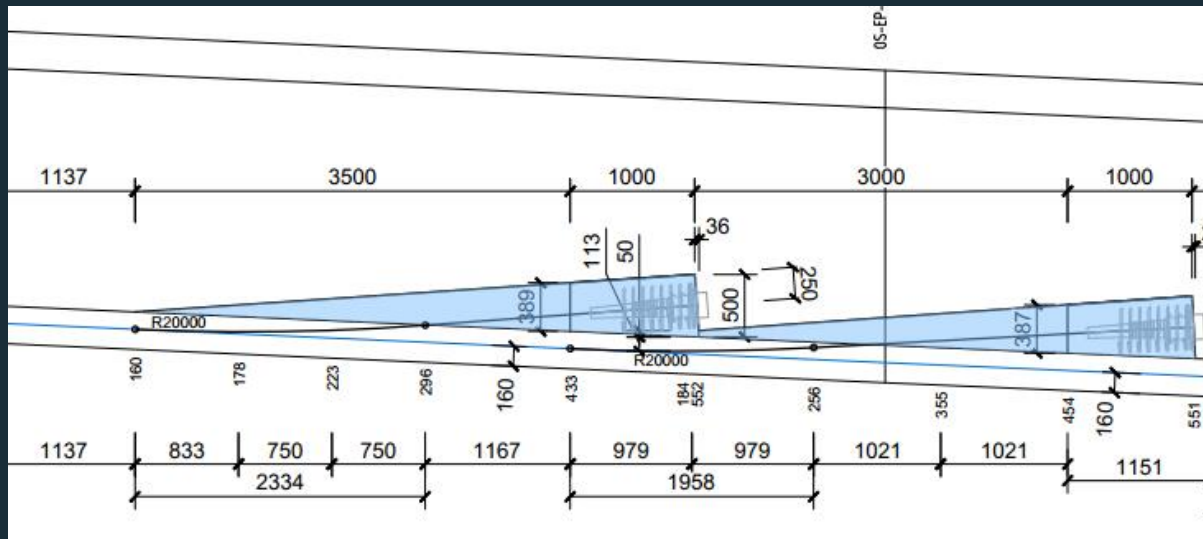
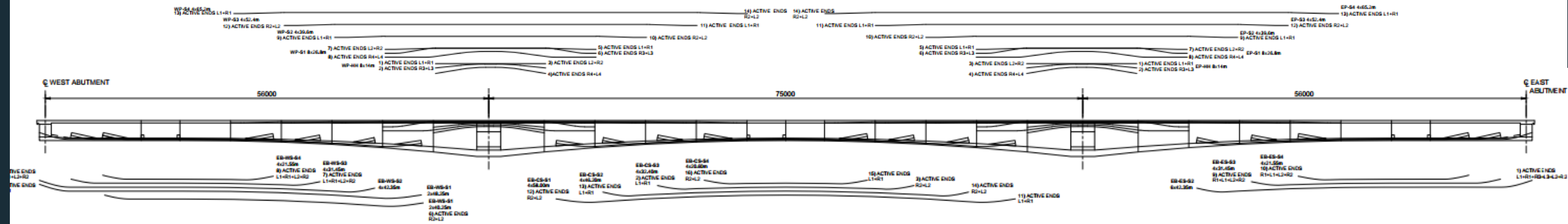


Closing Segments

The final segments at midspan and backspan are not possible to be cast in a singular pour.
Model accounts for this by having a 2-stage composite element created in the section property calculator.



Post Tensioning



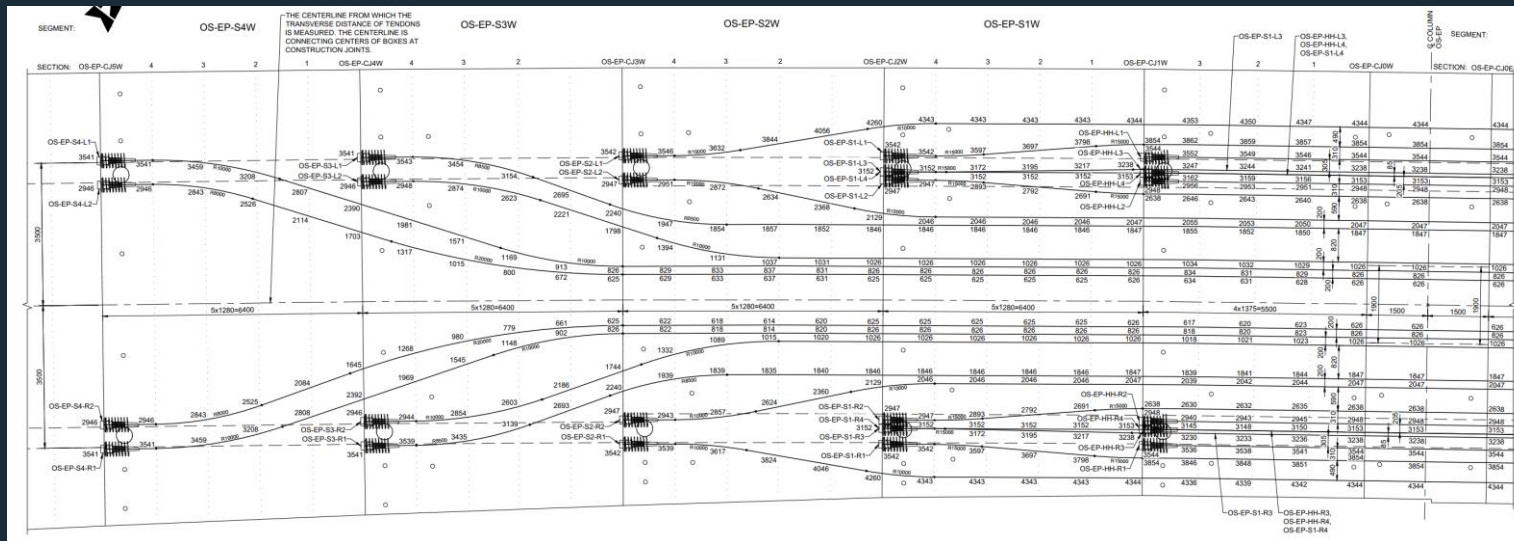
Technical drawing of the front view of a mechanical assembly, showing a symmetrical design with dimensions and labels.

Dimensions:

- Overall width: 700
- Overall height: 1530
- Horizontal spacing between main components: 350, 350, 700
- Vertical spacing between main components: 835, 145, 40
- Horizontal spacing from centerline to main components: 595, 285, 285

Labels:

- HH-L1, HH-L2, HH-L3, HH-L4 (Left side)
- HH-R1, HH-R2, HH-R3, HH-R4 (Right side)
- S1-L1, S1-L2, S1-L3, S1-L4 (Left side)
- S1-R1, S1-R2, S1-R3, S1-R4 (Right side)
- S2-L1, S2-L2, S2-L3, S2-L4 (Left side)
- S2-R1, S2-R2, S2-R3, S2-R4 (Right side)
- S3-L1, S3-L2, S3-L3, S3-L4 (Left side)
- S3-R1, S3-R2, S3-R3, S3-R4 (Right side)
- S4-L1, S4-L2, S4-L3, S4-L4 (Left side)
- S4-R1, S4-R2, S4-R3, S4-R4 (Right side)
- BOX (Center)



Tendons in MIDAS

Tendon properties

Automatically calculated relaxation coefficient.

Easy to input other properties

Tendon profiles

Profiles were first drafted in autoCAD and converted to excel tables

Tables were pasted into the profile tool.

Due to the lack of continuous tendons, the model has 308 tendon profiles.

Add/Modify Tendon Property

Tendon Type

Tendon Name: 19-140-1860/1640

Tendon Type: Internal(Post-Tension)

Material: 4: tendons

Total Tendon Area: 2660 mm²

Duct Diameter: 100 mm

☒ Relaxation Coefficient: European Low

Name:

Ultimate Strength: 1860 N/mm²

Yield Strength: 1640 N/mm²

Curvature Friction Factor(μ): 0.2

☐ Wobble Friction Factor($K = \mu \times k$): 1.2e-06 1/mm

☒ Unintentional Angular Displacement(k): 6e-06 rad/mm

External Cable Moment Magnifier: 0 N/mm²

Anchorage Slip(Draw in):

Begin: 6 mm

End: 6 mm

Bond Type: ☒ Bonded ☐ Unbonded

OK Cancel Apply

Add/Modify Tendon Profile

Tendon Name: EB_E-BS-S2-L1 Group: tendons

Tendon Property: 19-140-1860/1640

Assigned Elements: 2036to2047

Input Type: ☒ 2-D ☐ 3-D

Curve Type: ☒ Spline ☐ Round

Straight Length of Tendon: Begin: 0 mm End: 0 mm

☒ Typical Tendon No. of Tendons: 1

Transfer Length: Auto Calc(0.5 * (H + Bf/r) Begin: 0 mm End: 0 mm

Debonding Data: Debonded Length: Begin: 0 mm End: 0 mm

Profile: Reference Axis: ☐ Straight ☐ Curve ☒ Element

Y 1650 -3350 1000 11000 21000 31000 41000 X

	x(mm)	y(mm)	fix	Rz(deg)
1	1000.0000	-300.0000	☐	0.00
2	12800.0000	0.0000	☒	0.00
3	37600.0000	0.0000	☒	0.00
4	42600.0000	0.0000	☒	0.00

Y -428.004 -5438 1000 11000 21000 31000 41000 X

	x(mm)	z(mm)	fix	Ry(deg)	BOT
1	1000.0000	-2573.7190	☐	0.00	☐
2	2000.0000	-2597.5100	☐	0.00	☐
3	3000.0000	-2621.3020	☐	0.00	☐
4	4000.0000	-2645.0940	☐	0.00	☐

Point of Sym.: ☐ First ☒ Last Make Symmetric Tendon

Profile Insertion Point: ☒ End-I ☐ End-J of Elem. 2036

x Axis Direction: ☒ I -> J ☐ J -> I of Elem. 2036

x Axis Rot. Angle: 0 [deg] ☒ Projection

Offset y: 2750 mm z: 500 mm

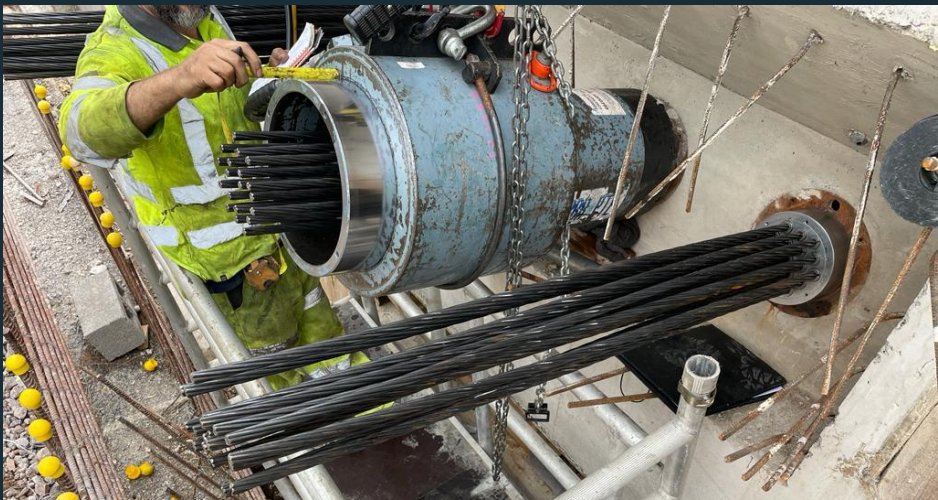
OK Cancel Apply

Stressing sequence

Each tendon has a stressing order.

Top slab anchors get cast into the webs at the next deck segment pour

Curve effects must be managed.



Tendon reference	Length [mm]	Stress applied [MPa]	Elongation [mm]	Stressing end (West / East)	Stressing order
WB-WP-HH-L3	14245	1476	304	W	E
WB-WP-HH-L3	14102	1476	304	E	E
WB-WP-HH-L3	14211	1476	325	W	E
WB-WP-HH-L4	14253	1476	304	E	6
WB-WP-HH-R3	14125	1476	304	W	E
WB-WP-HH-R3	14133	1476	304	E	6
WB-WP-HH-R3	14131	1476	304	W	E
WB-WP-HH-R4	14171	1476	325	E	7
WB-WP-S3-L1	27070	1476	191	E	9
WB-WP-S4-L2	27049	1476	191	W	18
WB-WP-S4-L2	27185	1476	185	E	15
WB-WP-S1-L4	27117	1476	191	W	26
WB-WP-S3-R1	26910	1476	191	E	10
WB-WP-S4-R2	26941	1476	191	W	18
WB-WP-S4-R2	26918	1476	185	E	15
WB-WP-S4-R1	26991	1476	193	W	19
WB-WP-S3-L1	40038	1476	273	W	27
WB-WP-S2-L2	39987	1476	262	E	21
WB-WP-S3-R1	39775	1476	269	W	18
WB-WP-S4-R2	39845	1476	269	E	14
WB-WP-S3-L1	52939	1476	351	E	27
WB-WP-S4-L2	52861	1476	351	W	26
WB-WP-S3-R1	52536	1476	351	E	27
WB-WP-S4-R2	52604	1476	351	W	27
WB-WP-S4-L2	65874	1476	432	W	27
WB-WP-S4-L2	65871	1476	421	E	26
WB-WP-S4-R1	65168	1476	429	W	24
WB-WP-S4-R2	65711	1476	421	E	27

WB-EP-HH-L3	14253	1476	304	E	E
WB-EP-HH-L3	14139	1476	304	W	E
WB-EP-HH-L3	14245	1476	325	E	4
WB-EP-HH-L4	14288	1476	304	W	6
WB-EP-HH-R3	14087	1476	304	E	E
WB-EP-HH-R3	14102	1476	304	W	6
WB-EP-HH-R3	14098	1476	304	E	E
WB-EP-HH-R4	14139	1476	325	W	7
WB-EP-S3-L2	27163	1476	193	W	9
WB-EP-S4-L2	27117	1476	191	E	18
WB-EP-S1-L4	27195	1476	191	E	26
WB-EP-S3-R2	26827	1476	190	W	10
WB-EP-S4-R2	26873	1476	191	E	18
WB-EP-S4-R2	26918	1476	185	W	15
WB-EP-S1-R4	26913	1476	190	E	15
WB-EP-S4-L2	40864	1476	273	E	27
WB-EP-S4-L2	40564	1476	270	W	25
WB-EP-S4-R2	39620	1476	269	E	18
WB-EP-S2-R2	39767	1476	268	W	19
WB-EP-S4-L2	53175	1476	341	W	27
WB-EP-S3-L2	53184	1476	337	E	24
WB-EP-S4-R2	52856	1476	339	W	27
WB-EP-S3-R2	52996	1476	336	E	23
WB-EP-S4-L2	66244	1476	419	E	27
WB-EP-S4-L2	66041	1476	420	W	26
WB-EP-S4-R2	66015	1476	419	E	26
WB-EP-S4-R2	65874	1476	419	W	27

Tendon reference	Length [mm]	Stress applied [MPa]	Elongation [mm]	Stressing end (West / East)	Stressing order
WB-W5-S4-L1	43524	1476	301	E	18
WB-W5-S4-L1	39479	1476	285	E	14
WB-W5-S3-R2	41376	1476	300	E	27
WB-W5-S3-R2	39366	1476	285	E	20
WB-W5-S2-L3	41461	1476	187	W	12
WB-W5-S4-L1	41430	1476	395	W	4*
WB-W5-S3-L3	41415	1476	290	W	41
WB-W5-S3-R2	41298	1476	286	W	27
WB-W5-S3-R2	41316	1476	296	W	6*
WB-W5-S3-R2	41331	1476	296	W	33
WB-W5-S4-L1	39684	1476	285	E	27
WB-W5-S4-L1	39661	1476	285	E	27
WB-W5-S3-R2	39574	1476	212	E	27
WB-W5-S3-R2	39598	1476	212	E	26
WB-W5-S4-L1	20775	1476	148	E	26
WB-W5-S4-R1	20698	1476	148	E	25

WB-CS-S1-L1	58458	1476	395	E	31
WB-CS-S4-L2	38380	1476	318	W	33
WB-CS-S4-L2	58843	1476	318	E	18
WB-CS-S1-R1	58043	1476	396	E	26
WB-CS-S4-R2	58092	1476	396	W	40
WB-CS-S4-R2	58129	1476	396	E	27
WB-CS-S2-L1	46559	1476	318	W	47
WB-CS-S4-L2	46485	1476	318	E	46
WB-CS-S4-L2	46454	1476	212	W	48
WB-CS-S2-R3	46361	1476	318	W	41
WB-CS-S4-R2	46335	1476	212	E	48
WB-CS-S2-R3	46366	1476	317	W	44
WB-CS-S4-L2	32750	1476	229	W	7*
WB-CS-S4-L2	32701	1476	229	E	30*
WB-CS-S4-R2	32570	1476	278	W	9*
WB-CS-S4-R2	32619	1476	278	E	9*
WB-CS-S4-L2	26931	1476	150	E	47
WB-CS-S4-L2	20969	1476	145	W	10
WB-CS-S4-R2	20786	1476	145	E	49
WB-CS-S4-R2	20805	1476	145	W	49

WB-ES-S2-L1	40971	1476	286	E	13*
WB-ES-S4-L1	40940	1476	187	E	13*
WB-ES-S4-L2	40834	1476	286	E	13*
WB-ES-S2-R1	40794	1476	285	E	13*
WB-ES-S4-R2	40817	1476	286	E	13*
WB-ES-S4-R2	40834	1476	286	E	13*
WB-ES-S4-L2	30153	1476	212	W	26
WB-ES-S4-L2	30142	1476	212	W	29
WB-ES-S4-R2	30061	1476	212	W	27
WB-ES-S4-R2	30072	1476	212	W	31
WB-ES-S4-L1	20268	1476	145	W	31
WB-ES-S4-L2	20237	1476	145	W	33
WB-ES-S4-R1	20159	1476	145	W	31
WB-ES-S4-R2	20188	1476	145	W	34

Lengths of tendons are determined from end of anchor heads.
All tendons are stressed only from one side.

* Tendons which are stressed after closing segment in particular span is cast.

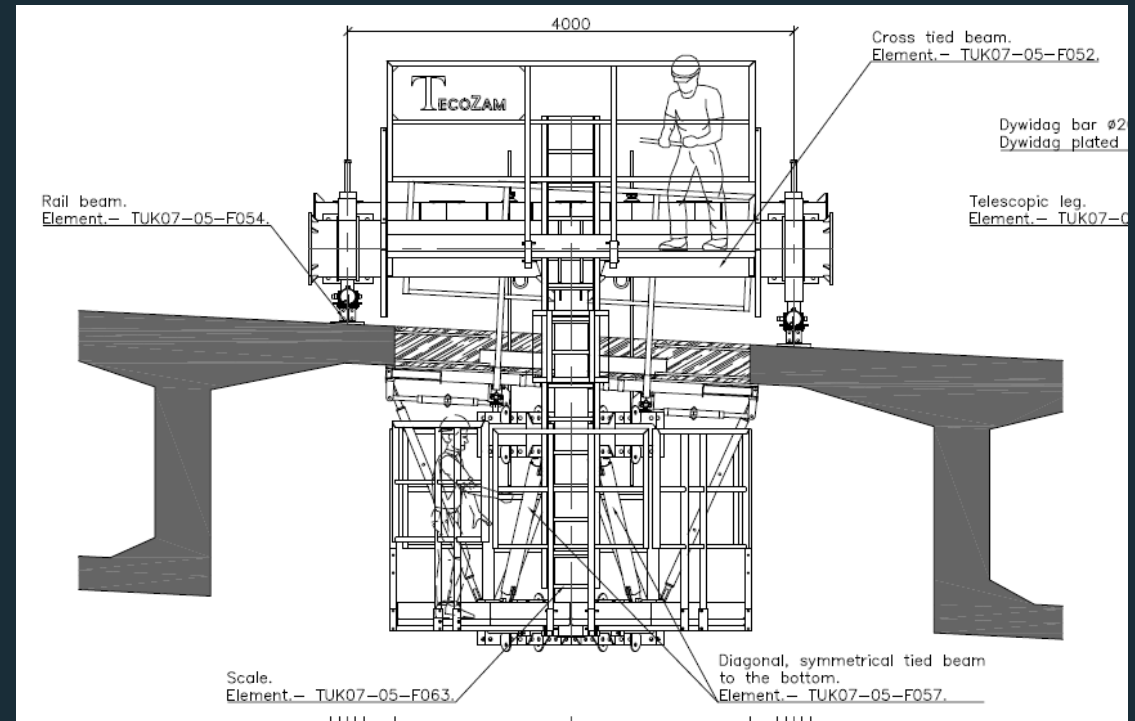
Deck stitches

Connecting the viaducts

Due to the merging onslip the 3 viaducts need to be attached.

A stitch traveler was used.

Due to only having 4 main form travelers each viaduct is completed at a different time. So, the decks are different ages when connected and are undergoing different stages of deflection.



How many construction stages in the model do you have?

108

Construction Stages

Element

Each deck segment is represented as an element.

Boundary

Each viaduct needed a transverse fixed bearing, in the final state only 1 is transversely fixed per abutment.

Load

Various load groups are activated and deactivated.

Such as representing the form traveler moving.

Compose Construction Stage

Stage

Stage : 034 S3-element

Name : 034 S3-element

Duration : 0 day(s)

Save Result

☒ Stage ☐ Additional Steps

Current Stage Information...

Element | Boundary | Load

Group List

- SW
- blisters S1-outer
- blisters S2
- blisters S4
- blisters S5 - empty
- blisters - W side span
- blisters - E side span
- CL_0.5kN/m2
- CL_100kN-S1
- CL_100kN-S2
- CL_100kN-S3
- CL_100kN-S4
- CL_100kN-S5-EP
- CL_100kN-S5-WP
- CL_100kN-HH
- FT-S1-outer
- FT-S2-outer
- FT-S3
- FT-S4-WP

Activation

Active Day : First day(s)

Group List

Name	Day
blistersS3	First

Add Modify Delete

Deactivation

Inactive Day : First day(s)

Group List

Name	Day
WC-WP-S3W	First
WC-WP-S3E	First
WC-EP-S3W	First
WC-EP-S3E	First

Add Modify Delete

☐ Load Incremental Steps for Material Nonlinear Analysis 5

Close

Do NOT change the Construction Sequence

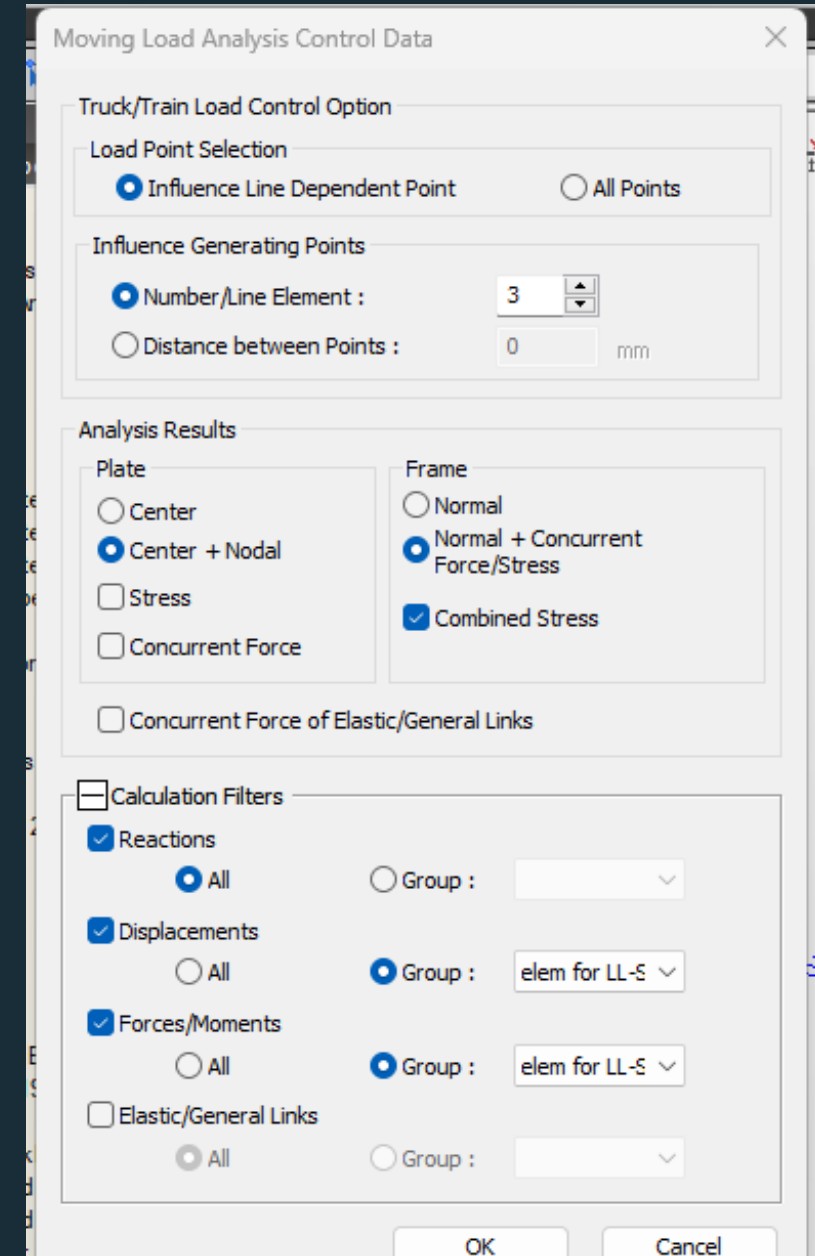
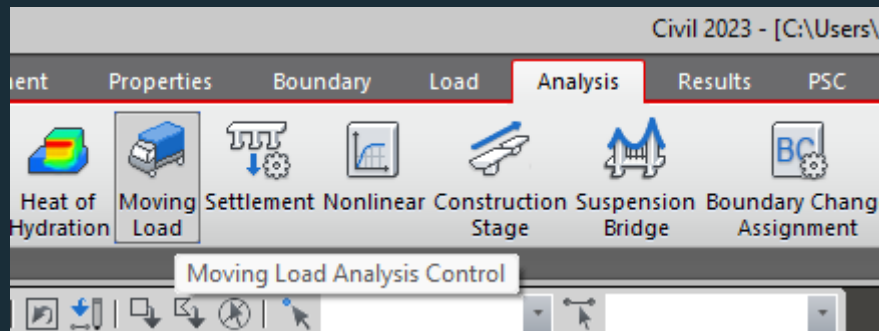
Speeding up analysis

Without filters

Without the model will check all elements for all positions. This is inefficient causing the model to take 9 hours to run.

With filters

These groups reduce the amount of load positions to check and reduced the model run time down to approximately 2 hours.

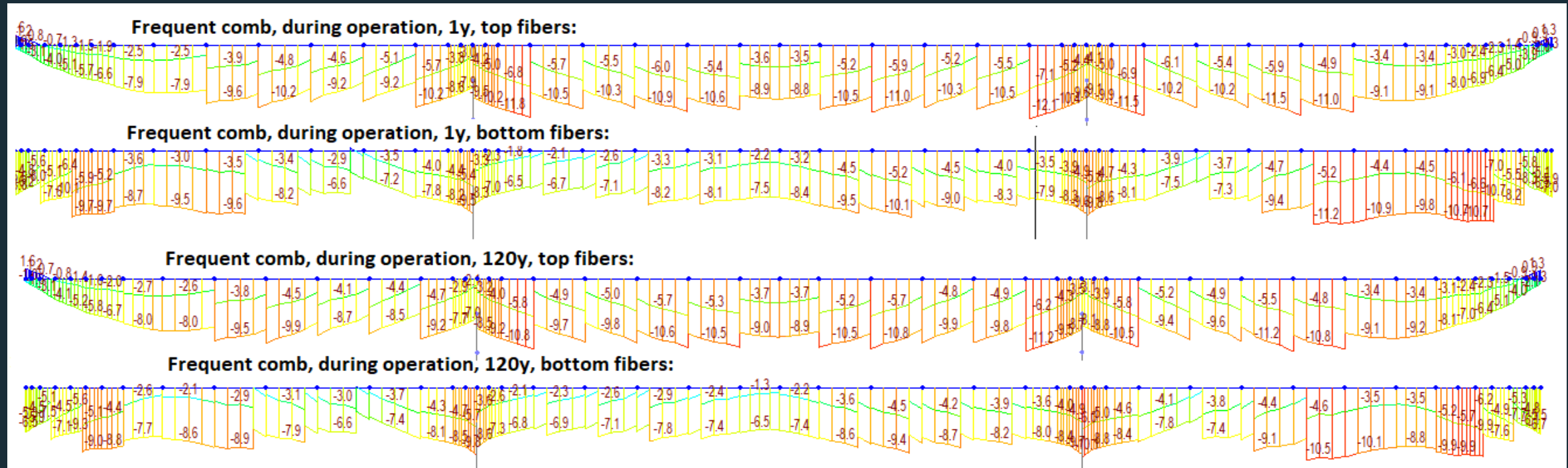


Stress results

MIDAS Stress results

The result graphs in Midas enabled quick analysis of the element stress at the extreme fibers. A key requirement of post tensioning requires the element to be in compression under the frequent case.

A diagram allowed for quick alteration to the tendon design.



Other results

Result tables

Other results were obtained through the result tables and inspecting diagrams. These were then extracted to excel where capacities were checked.

primary component																									
		OSD-VP-S7V-07-V		OSD-VP-S7V-07-E		OSD-VP-S6V-V		OSD-VP-S6V-E		OSD-VP-S5V-V		OSD-VP-S5V-E		OSD-VP-S4V-V		OSD-VP-S4V-E		OSD-VP-S3V-V		OSD-VP-S3V-E		OSD-VP			
		SAG	HOG	SAG	HOG	SAG	HOG	SAG	HOG	SAG	HOG	SAG	HOG	SAG	HOG	SAG	HOG	SAG	HOG	SAG	HOG	SAG	HOG		
Key Inputs																									
	bending	54		53		54		54		53		52		53		60		60		47	51	50			
	Links in webs	78		98		95		84		41		51		72		70		58		47	61	58			
	Transverse in top slab	57		61		56		57		46		49		49		50		46		49	46	46			
	longitudinal bars in webs	49		52		47		47		36		37		37		36		33		33	30	30			
	lonitudinal bars in top slab	31		32		20		24		1		7		12		8		2		7	1	0			
	lonitudinal bars in bottom slab	31		32		20		24		1		7		12		8		2		7	1	0			
	shear compression strut	30		36		24		18		1		7		22		17		28		21	33	22			
	torsion compression strut	35		41		27		22		1		8		24		19		28		22	33	22			
Loading																									
Nm	Design Applied Moment	M _{Ed} =	81475	NO HOG	94436	NO HOG	94465	NO HOG	107888	NO HOG	107950	NO HOG	106206	NO HOG	106167	NO HOG	85183	NO HOG	85168	NO HOG	50381	42076	50338		
Nm	Design Applied Torque	T _{Ed} =	5785		6873		4349		5095		-199		1528		-2060		-1929		-394		-1817	169	-38		
N	Design applied Shear - full box	V _{Ed} =	-4923		-4841		-3195		-2279		-134		894		3409		2843		5326		5361	8035	7777		
N	Secondary Shear force from induced reactions from prestressing force	V _{secondary,Ed} =	0		0		0		0		0		0		0		0		0		0	0	0		
	% redistribution of 'Web 1'	Web 1 =	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4			
	% redistribution of 'Web 2' - adopted for checks as most onerous	Web 2 =	0.6	0.6	0.6	0.6	0.6	0.6	0.6	0.6	0.6	0.6	0.6	0.6	0.6	0.6	0.6	0.6	0.6	0.6	0.6	0.6			
Geometry																									
mm	Full Box depth	D =	2500	2500	2500	2500	2500	2500	2500	2500	2500	2537	2537	2537	2537	2697	2697	2697	2697	2983	2983	2983			
mm	Top Slab depth	d _{sl} =	300	300	300	300	300	300	300	300	300	300	300	300	300	300	300	300	300	300	300	300			
mm	Top Slab Width	b _{sl} =	11810	11810	11810	11810	11810	11810	11810	11810	11810	11810	11810	11810	11810	11810	11810	11810	11810	11810	11810	11810			
mm	Width of web at interface, if different to b _{web}	b _{web} =	2900	2900	2900	2900	2900	2900	2900	2900	2900	2900	2900	2900	2900	2900	2900	2900	2900	2900	2900	2900			
mm	Haunch Depth	d _{haunch} =	650	650	650	650	650	650	650	650	650	650	650	650	650	650	650	650	650	650	650	650			
mm	Depth to centroid of deck slab with haunches	d _{sl} =	183	183	183	183	183	183	183	183	183	183	183	183	183	183	183	183	183	183	183	183			
mm	Bottom Slab depth	d _{sl} =	300	300	300	300	300	300	300	300	300	309	309	309	309	349	349	349	349	420	420	420			
mm	Bottom Slab Width	b _{sl} =	7000	7000	7000	7000	7000	7000	7000	7000	7000	7000	7000	7000	7000	7000	7000	7000	7000	7000	7000	7000			
	Bottom Slab angle																								
mm	Web Height	d _{sl} =	1900	1900	1900	1900	1900	1900	1900	1900	1900	1928	1928	1928	1928	2048	2048	2048	2048	2263	2263	2263			
mm	Individual Web Thickness	b _{web} =	500	500	500	500	500	500	500	500	500	500	500	500	500	500	500	500	500	500	500	700			
	No. of Webs	No. of webs =	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2			
	No. of ducts in single web	No. of ducts in single web =	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0			
	duct diameter		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0			
	effective web thickness	b _{web,eff} =	1000	1000	1000	1000	1000	1000	1000	1000	1000	1000	1000	1000	1000	1000	1000	1000	1000	1000	1000	1400			
mm	Effective web thickness shear	b _{web,eff} =	1000	1000	1000	1000	1000	1000	1000	1000	1000	1000	1000	1000	1000	1000	1000	1000	1000	1000	1000	1400			
m²	Full cross sectional Area	A =	9.43	9.43	9.43	9.43	9.43	9.43	9.43	9.43	9.43	9.52	9.52	9.52	9.52	9.92	9.92	9.92	9.92	10.63	10.63	11.54			
MPa	Characteristic concrete strength	f _{cd} =	45	45	45	45	45	45	45	45	45	45	45	45	45	45	45	45	45	45	45	45			
MPa	Mean concrete Tensile strength	f _{ctm} =	3.51	3.51	3.51	3.51	3.51	3.51	3.51	3.51	3.51	3.51	3.51	3.51	3.51	3.51	3.51	3.51	3.51	3.51	3.51	3.51			
MPa	Characteristic steel strength	f _{yk} =	500	500	500	500	500	500	500	500	500	500	500	500	500	500	500	500	500	500	500	500			
	Concrete Material factor	γ _c =	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5			
	Steel Material factor	γ _s =	1.15	1.15	1.15	1.15	1.15	1.15	1.15	1.15	1.15	1.15	1.15	1.15	1.15	1.15	1.15	1.15	1.15	1.15	1.15	1.15			
	Alpha factor for long term effects																								

A quicker way?

Midas is capable of PSC design.

Due to contractual limitations this was not an option on this project.

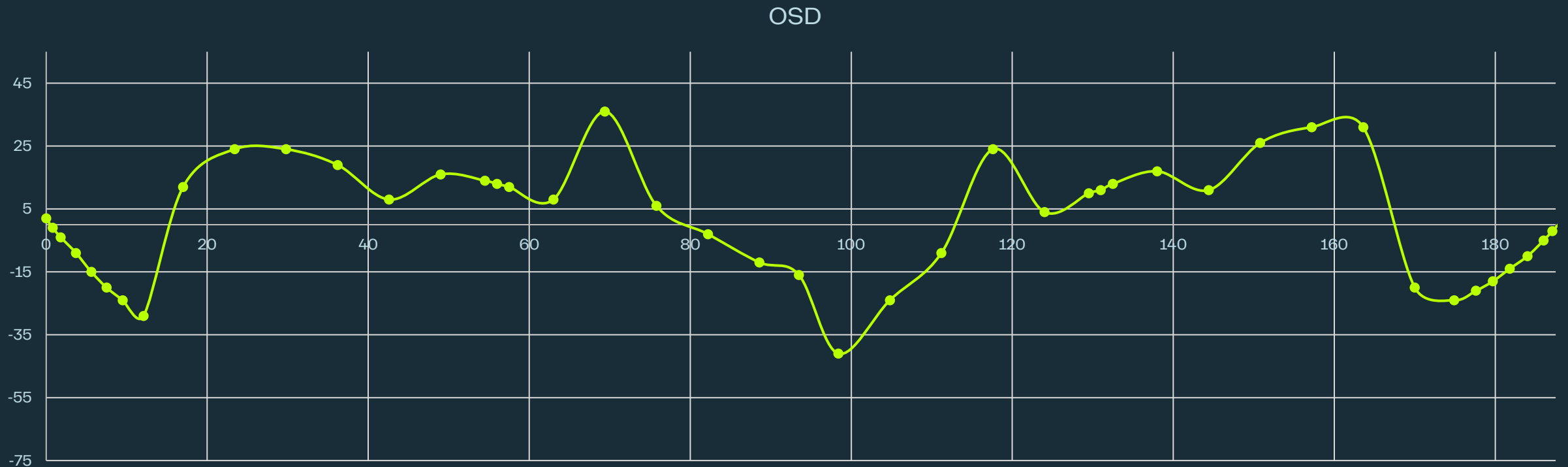


Precamber

Automated by Midas

Under the results tab there is a feature called Camber/ reaction.

The tool enables quick calculation of the displacements which need to be offset during construction.



Secondary models

Abutments

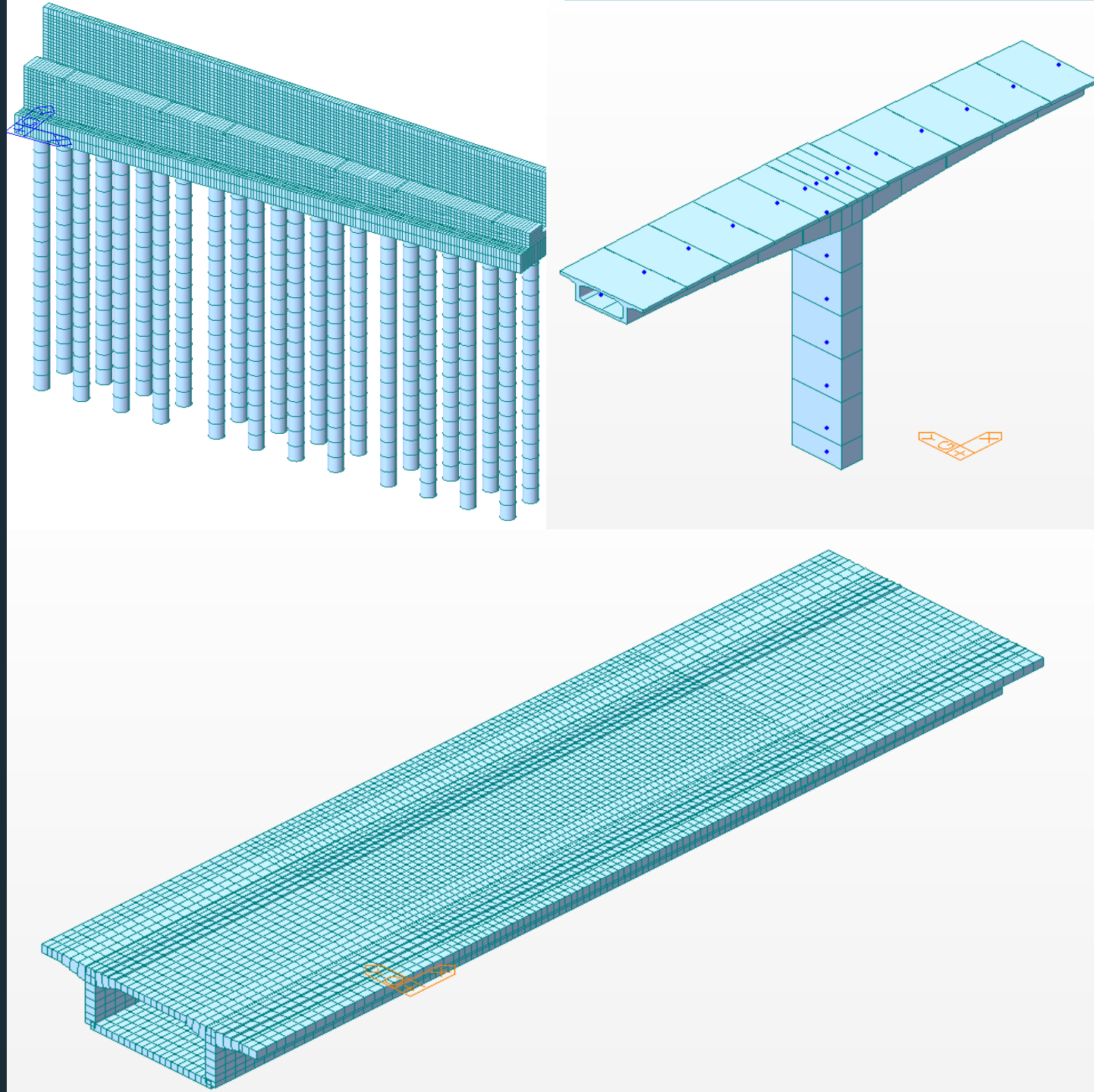
2d plate models on one-way springs

Post tension box

2d plate model for local effects

Natural Frequency Model

During construction dynamic wind effects can excite the unfinished bridge. A natural frequency model was required.



Changing the construction sequence...

Construction Challenges

East Pier behind schedule

Excavation on the east side proved problematic on site and fell behind program.

The structure was on the critical path, and a 3-month delay would incur significant financial penalties.



Remodelling

Mirroring the bridge

As the design was unsymmetrical this was not a simple mirror.

Changes had to take place to nearly all construction stages.

Results had key differences, as construction had already begun the design was pushed to high utilisations.



Running traffic on an unfinished bridge

Opening the onslip

To make up for lost time elsewhere it was beneficial to run traffic on the onslip prior to the deck being stitched between the eastbound and westbound.



Success?

Delivered early

The sequence change gained 3 months, and the efficient construction led to the structure finishing ahead of schedule.

On budget

Early contractor involvement saw off many issues long before they got to site.

Spans met in the middle

Designed for a deviation of 10mm, actual deviation achieved on site of 1mm.



Any Questions?

thank you